# **Spare Parts Catalog** 16 S 2531 TO

Material number: 1356.081.043

Current date: 28.11.2022

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#### Notes relating to the spare parts catalog

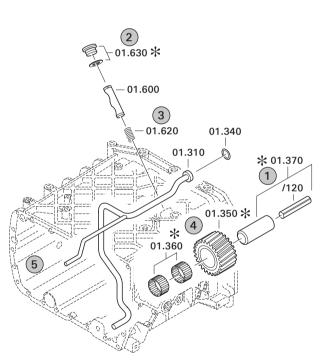


#### Setup of the spare parts catalog

- Cover sheet
- Tecnical Cover (only in SDM print)
- Overview of figures
- Figure
- Associated parts list
- Next figure
- Associated parts list

- ..

#### Figure and parts list



#### Overview of figures

Bildtafel Figure	Sachnummer Product number	Benennung (Description)	Technische Info Technical info	Description (Benennung)	Menge Quantity	Einheit Unit
068.08.17	1316.170.001	AUSLEGER	WL	SHIFT TURRET	1	Stk
068.08.06	1316.170.031	DECKEL	WL*H-H *VM	COVER	1	Stk
0680814	068 <mark>08</mark> 14 1316.170.808 DECKEL		WL*AUSL+GEH*H-H*HF160N	COVER	1	Stk
08	1316.170.441	ANSCHLUSSTEILE	WL*NG-VORB*RG-SCHL*168N *BAJONETT	CONNECTING PARTS	1	Stk

The "gap" indicates that there is no separate graphics panel (poster) for this assembly The parts of this assembly are shown with the same mid-section number on the figure

#### 1 Positions and subpositions

Pos.	Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
0370	1315.201.054	RUECKLAUFBOLZEN	KPL.16S151*SG*L= 79	REV.IDLER SHAFT	1	Stk
/0120	0631.329.293	SPANNSTIFT		SLOT. PIN	1	Stk

Positions marked with "/" are the individual items of a completion For example: Position 0370 contains a centering pin with the position /0120

#### 2 Combinations with standardized parts

		Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
(	0630		VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0636.302.067	VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0634.801.249	DICHTRING	A 26 X 31	SEALING RING	1	Stk

The parts list shows the components included in the combination of standardized parts

#### 3 Depiction of position/item number on the figure and in the parts list

01.620 - on the figure 01 relates to the assembly in which the position is included. Due to program-related reasons, it is shown on the figure.

#### 0620 - in the parts list

Pos.	Sachnummer Product number	Benennung (Description)	Technische Info Technical info	Description (Benennung)	Menge Quantity	Einheit Unit
0620	0732.040.736	DRUCKFEDER		COMPRESSION SPRING	1	Stk

#### (4) \*-Positions

Positions marked with an \* are optional i.e. inclusion in the parts list is not mandatory. The following note is shown on the figure

je nach Stücklistenausführung depending on spec. number suivant la nomenclature secondo la distina base

#### (5) Parts, dotted display

Parts with dotted display on the figure are only used for orientation of other parts

## **Technical Cover**

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Material number: 1356.081.043 16 S 2531 TO /

001	Use case	
^^^		
002	Customer CNHTC - China National Heavy Duty Truck Group	
003	City Jinan	
004	DUNS	
005	Vehicle / Apparatus	
006	Sales Name ZZ4256V324HD1	
007	Manufacturer CNHTC - China National Heavy Duty Truck Group	
008	Engineering Name	
009	Product Use TRUCK	
010	Vehicle/Hardware Type TRACTOR	
011	SOP	
012	Engine	
013	Sales Designation MC13.54-40	
014	Manufacturer CNHTC - China National Heavy Duty Truck Group	
015	Drivetrain type DIESEL	
016	Eng.Displ. 12419 cm3	
017	Cylinder 6	
018	Nom. power 397 kW	
019	RPM at nom. power 1900 1/min	
020	Nom. torque 2500 Nm	
021	RPM at nom. torque 1050 1/min	
022	Classification use case	
023	DESIGNATION, CLUTCH MFZ430	
024	MANUFACTURER, CLUTCH ZF-SACHS	
025	TOTAL NUMBER OF WHEELS 6	
026	NUMBER OF DRIVING WHEELS 4	
027	DYNAMIC TYRE RADIUS 524 mm	
028	REAR AXLE RATIO 4.11	
029	INERTIA TORQUE .137 kg/m2	
031	PERMISS.GROSS VEHICLE WEIGHT 25 t	
032	PERMISS.GROSS COMBIN.WEIGHT 49 t	

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## Assembly group overview

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Material number: 1356.081.043 16 S 2531 TO /

Picture	Pos.	Material number	Name	Quantit y	Amend. no.	Techn. Info.
	910	1356.051.323	16 S 2531 TO	1		

## **Technical Cover**

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Material number: 1356.051.323 16 S 2531 TO /

Pos.	Information	Amendment number
001	Use case	
002	Customer ZF Drivetech Co., Ltd.	
003	City Hangzhou, Zhejiang	
004	DUNS 54-526-6199	
005	Use case	
006	Customer China National Heavy Duty Truck	
007	City Jinan	
008	DUNS 65-389-6704	
009	Product description	
010	ATTACHED AGRREGATES 1 IT3 ECOSPLIT	
011	ATTACHM.POS.HEAT EXCHANGER BACK LEFT	
012	DES.CONN.HEAT EXCHANGER FLANGE-MOUNTED	
013	CLEANNESS SCALE NUMBER 1 20	
014	CLEANNESS SCALE NUMBER 2 16	
015	CLEANNESS SPECIFICATION ZFN 5015	
033	OIL CAPACITY, GEARBOX 25 dm3	
034	OIL FILL VARIANT EX WORKS	
035	OIL GRADE PERMISSIBLE ACC. TO TE-ML02	
036	OIL CLASS FIRST FILLING E	
037	CODING OUTER CONSERVATION KA2	
039	CODING INNER CONSERVATION KI1	
040	CONSERVATION SPECIFICATION ZFN 916	
041	COLOR JET BLACK	
042	COLOUR CLASSIFICATION ACC. TO RAL 9005	
043	PAINTING, ZF STANDARD 915 W	

# Assembly group overview Page 1 from 1

Material number: 1356.051.323 16 S 2531 TO /

Picture	Pos.	Material number	Name	Quantit y	Amend. no.	Techn. Info.
	910	1356.007.165	16 S 253 TO IT	1		
155.A1.03-1	922	6093.050.100	IT 3 ECOSPLIT T	1		
155.E1.05-1	924	6093.101.805	ANCHORAGE	1		

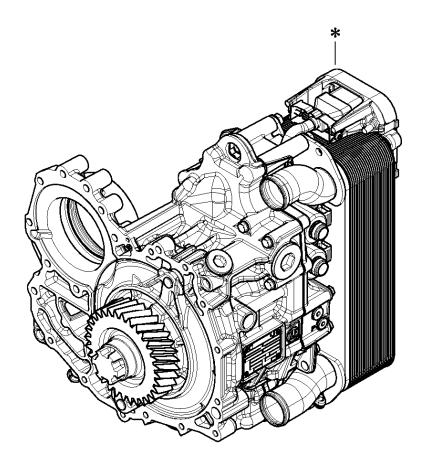
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Material number: 1356.051.323

Picture: 155.A1.03-1

Material-assembly-group-no: 6093.050.100

16 S 2531 TO / IT 3 ECOSPLIT T



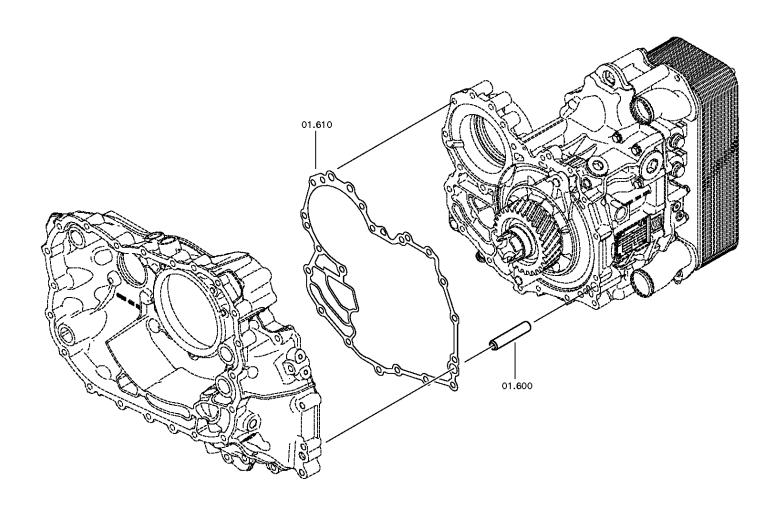
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Material number: 1356.051.323

Picture: 155.E1.05-1

Material-assembly-group-no: 6093.101.805

16 S 2531 TO / ANCHORAGE



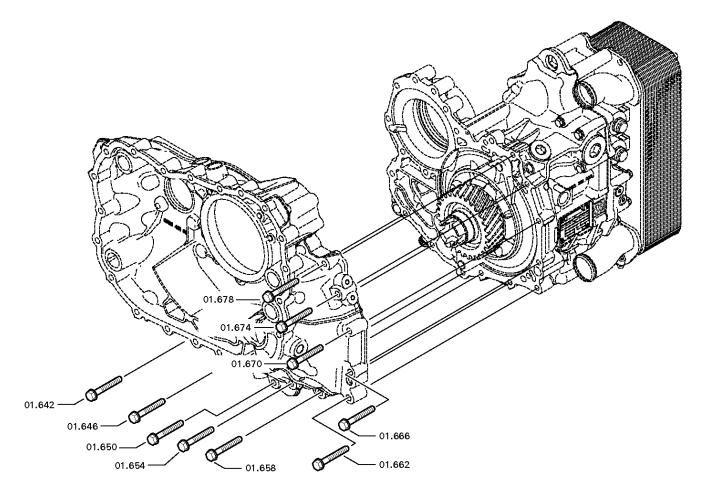
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Material number: 1356.051.323

Picture: 155.E1.05-2

Material-assembly-group-no: 6093.101.805

16 S 2531 TO / ANCHORAGE



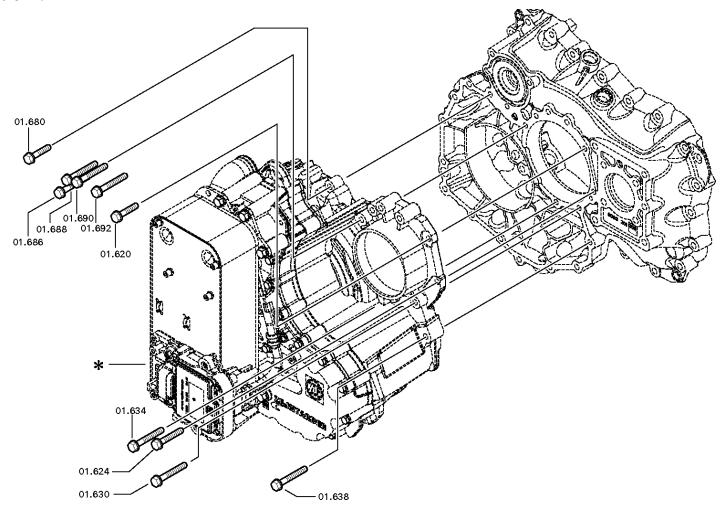
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Material number: 1356.051.323

Picture: 155.E1.05-3

Material-assembly-group-no: 6093.101.805

16 S 2531 TO / ANCHORAGE



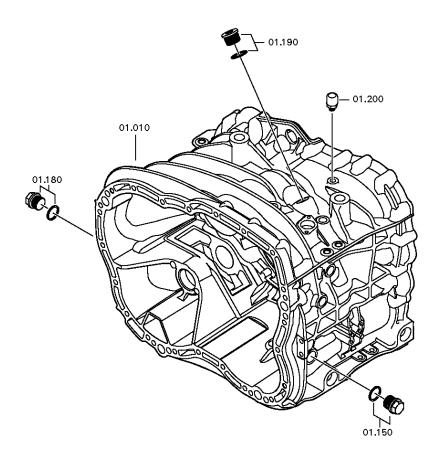
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Material number: 1356.007.165

Picture: 161.01.09-1

TRANSMISSION HOUSING

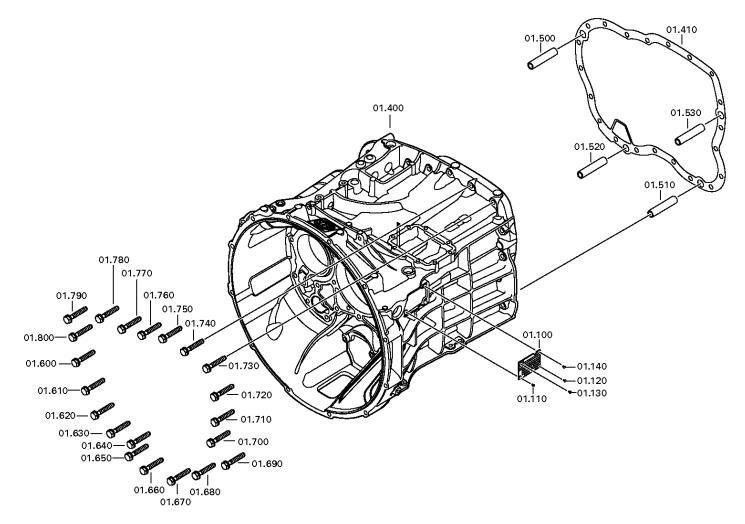
16 S 2531 TO / TRANSMISSION HOUSING



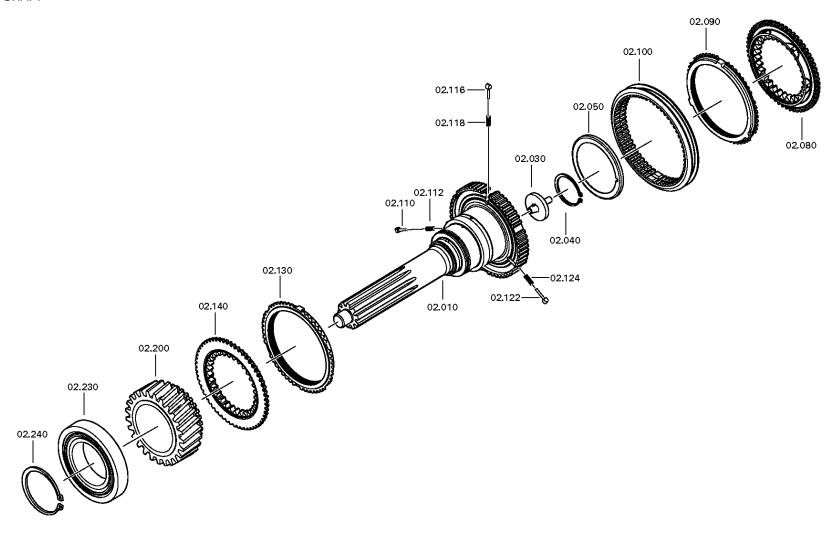
Picture: 161.01.81-1

TRANSMISSION HOUSING

16 S 2531 TO / TRANSMISSION HOUSING

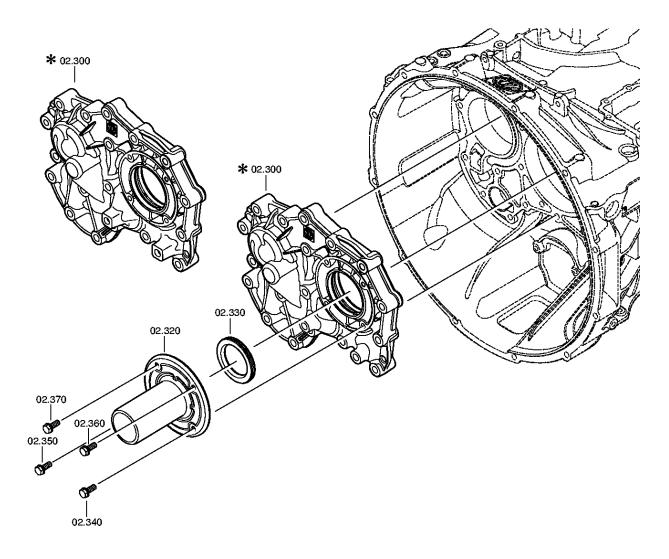


Picture: 161.02.05-1 INPUT SHAFT 16 S 2531 TO / INPUT SHAFT

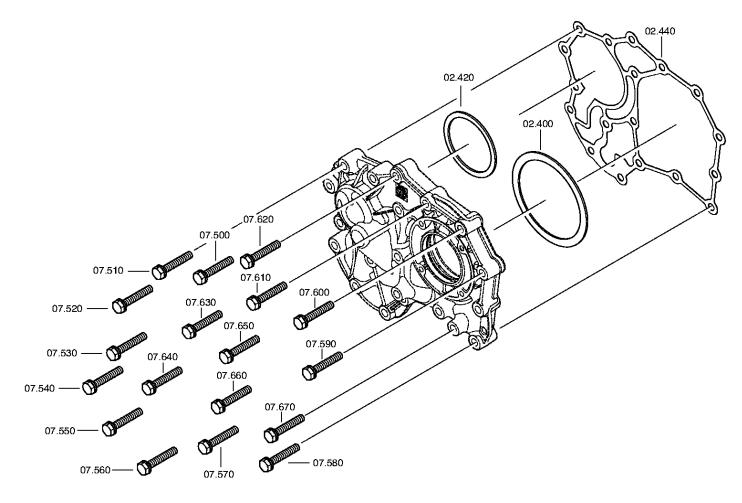


Picture: 161.02.01-1 INPUT SHAFT

16 S 2531 TO / INPUT SHAFT



Picture: 161.02.80-1 INPUT SHAFT 16 S 2531 TO / INPUT SHAFT



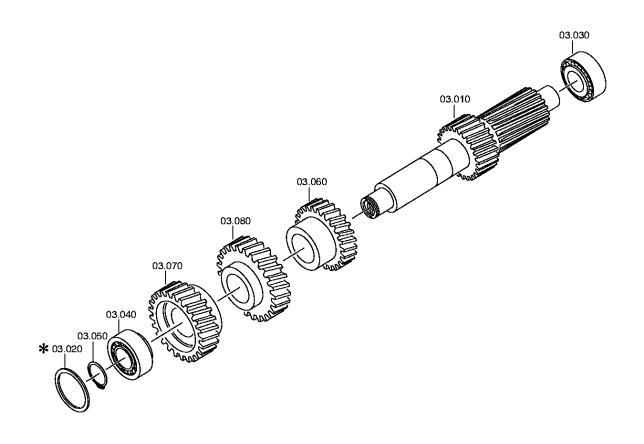
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Material number: 1356.007.165

Picture: 068.03.01-1

Material-assembly-group-no: 1316.103.013

16 S 2531 TO / COUNTERSHAFT



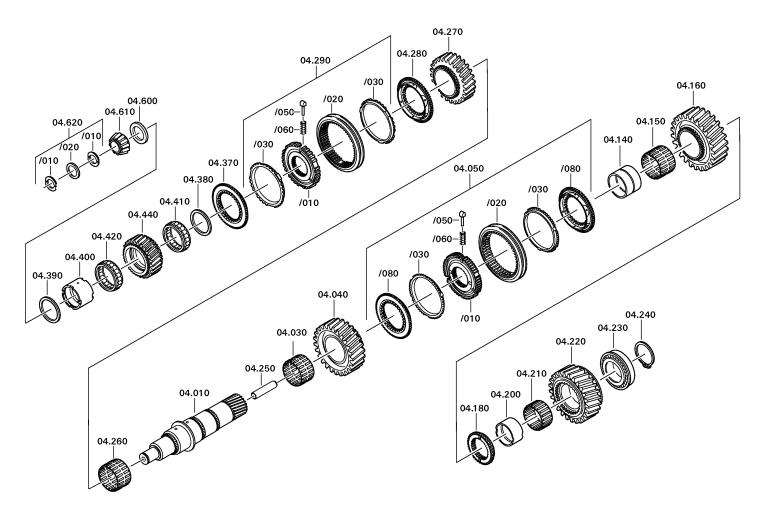
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Material number: 1356.007.165

Picture: 161.04.12-1

Material-assembly-group-no: 1356.104.027

16 S 2531 TO / MAIN SHAFT



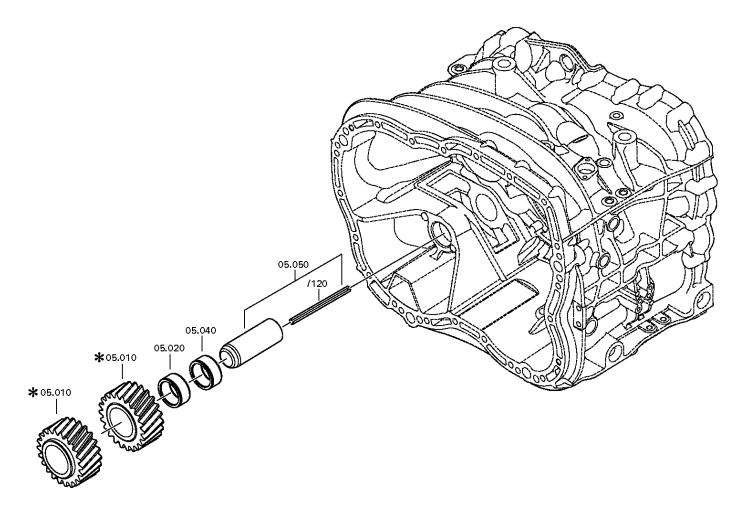
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Material number: 1356.007.165

Picture: 161.05.01-1

Material-assembly-group-no: 1325.105.002

16 S 2531 TO / RETURN



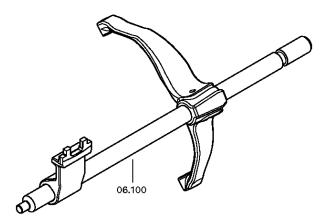
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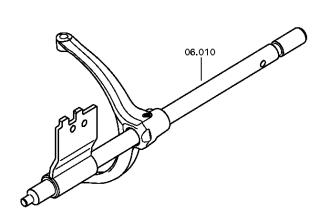
Material number: 1356.007.165

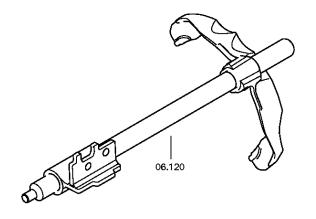
Picture: 161.06.04-1

TRANSMISSION SHIFT SYSTEM

16 S 2531 TO / TRANSMISSION SHIFT SYSTEM







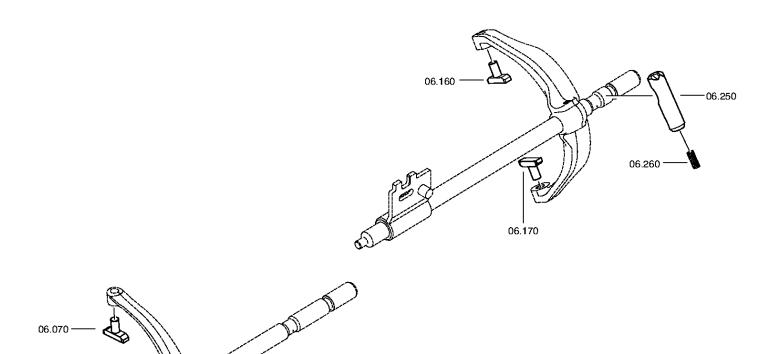
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Material number: 1356.007.165

Picture: 161.06.02-1

TRANSMISSION SHIFT SYSTEM

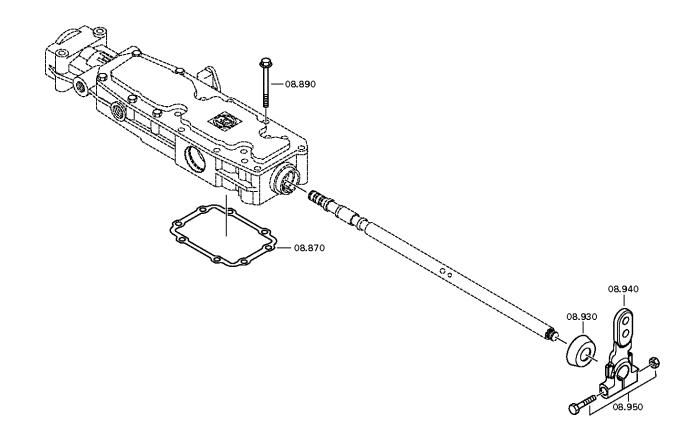
16 S 2531 TO / TRANSMISSION SHIFT SYSTEM



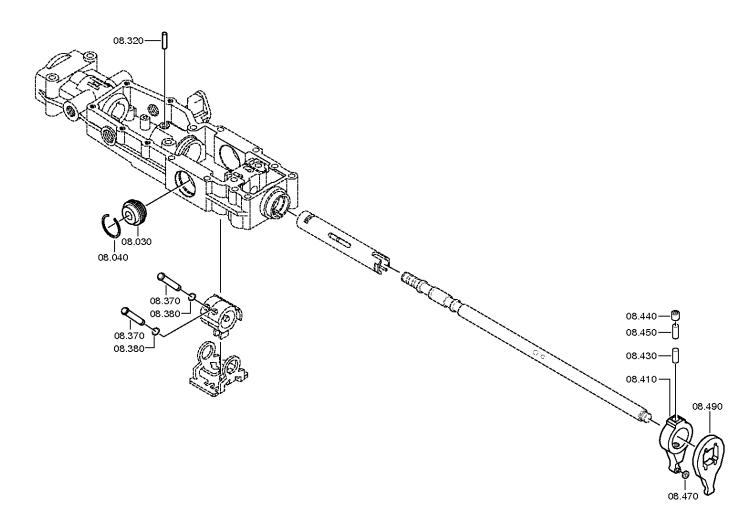
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Material number: 1356.007.165

Picture: 068.07.108-1 GEAR SHIFT HOUSING



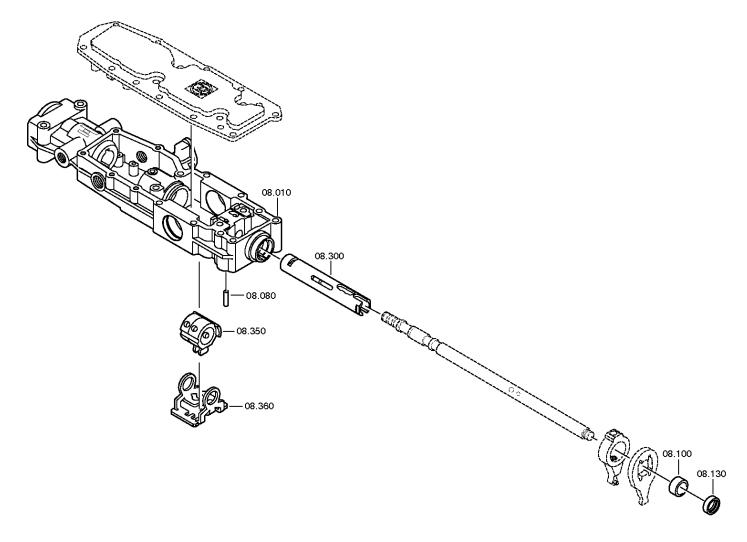
Picture: 068.07.25-1 GEAR SHIFT HOUSING



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Material number: 1356.007.165

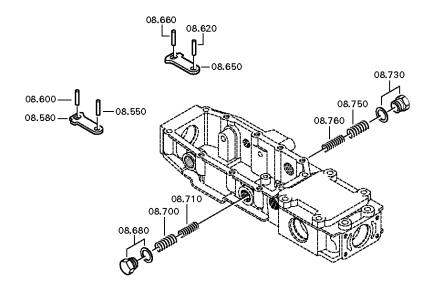
Picture: 068.07.38-1 GEAR SHIFT HOUSING



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Material number: 1356.007.165

Picture: 068.07.75-1 GEAR SHIFT HOUSING



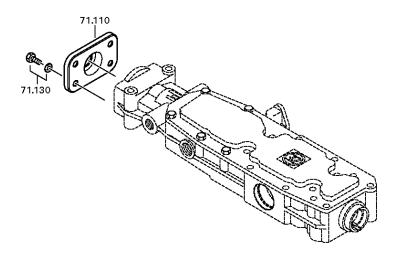
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Material number: 1356.007.165

Picture: 062.08.30-1

**END COVER** 

16 S 2531 TO / END COVER



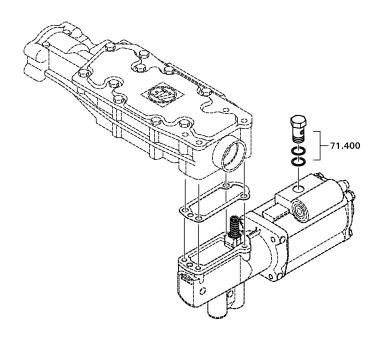
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Material number: 1356.007.165

Picture: 068.008.054-1

**END COVER** 

16 S 2531 TO / END COVER



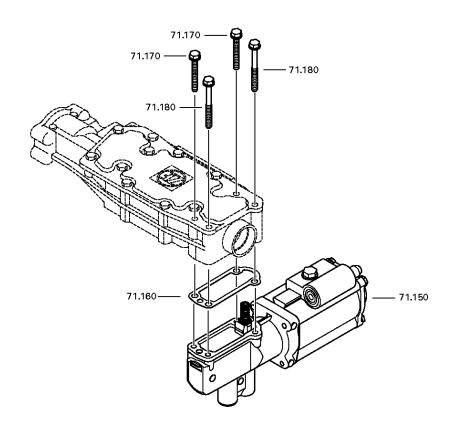
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Material number: 1356.007.165

Picture: 068.08.45-1

**END COVER** 

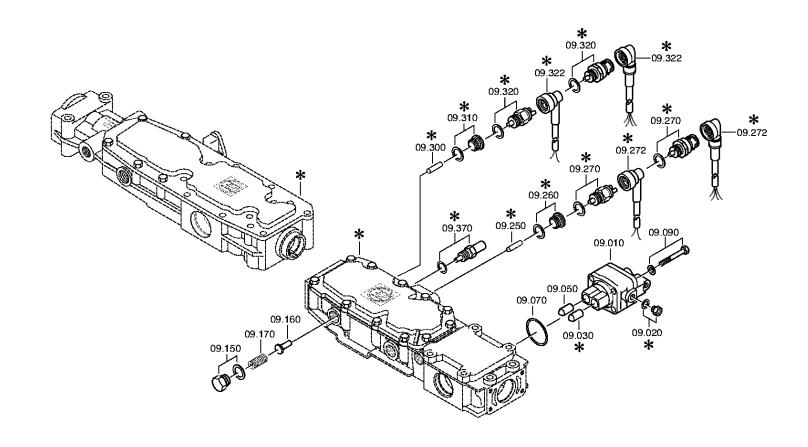
16 S 2531 TO / END COVER



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Material number: 1356.007.165

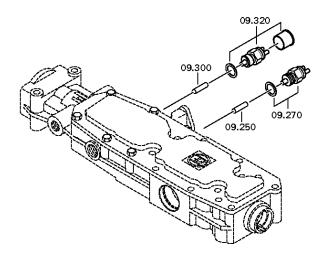
Picture: 068.09.01-1 CONNECTING PARTS 16 S 2531 TO / CONNECTING PARTS



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Material number: 1356.007.165

Picture: 068.09.11-1 CONNECTING PARTS 16 S 2531 TO / CONNECTING PARTS



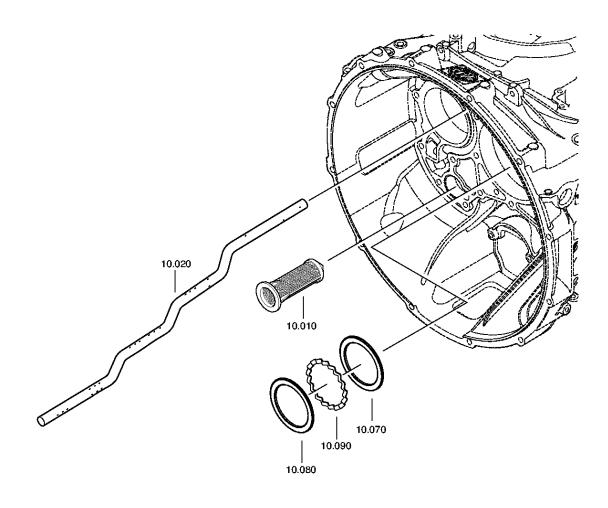
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Material number: 1356.007.165

Picture: 161.10.04-1

OIL SUPPLY

16 S 2531 TO / OIL SUPPLY



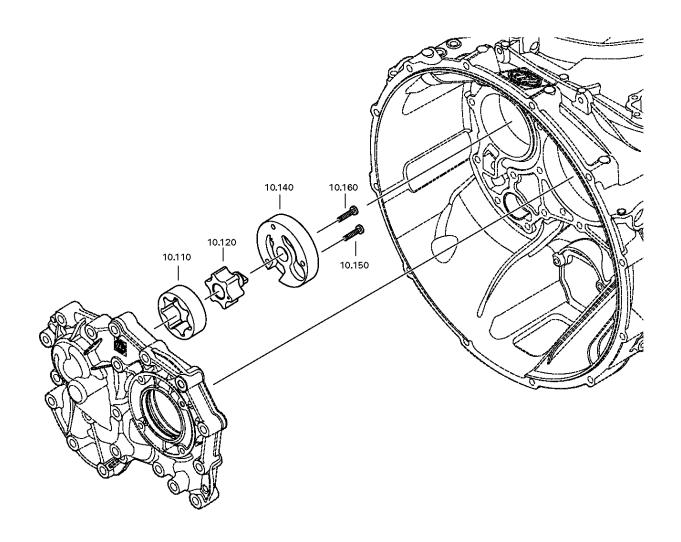
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Material number: 1356.007.165

Picture: 161.10.01-1

OIL SUPPLY

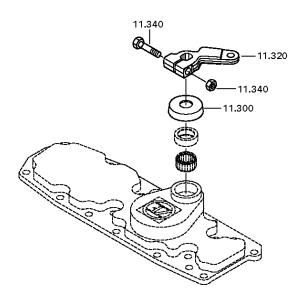
16 S 2531 TO / OIL SUPPLY



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Material number: 1356.007.165

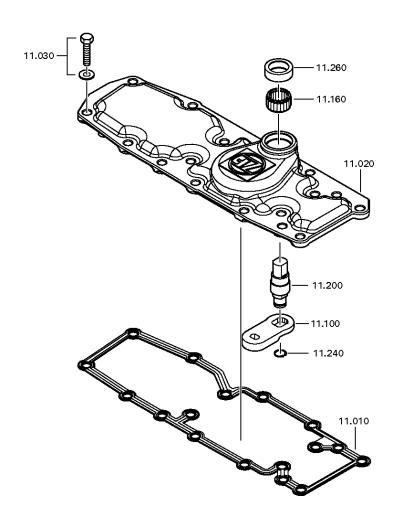
Picture: 068.10.06-1 SELECTOR LEVER 16 S 2531 TO / SELECTOR LEVER



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Material number: 1356.007.165

Picture: 068.10.02-1 SELECTOR LEVER 16 S 2531 TO / SELECTOR LEVER



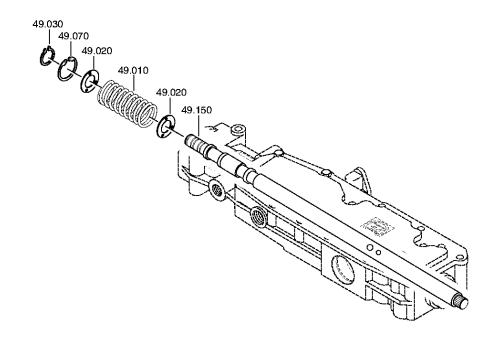
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Material number: 1356.007.165

Picture: 068.12.08-1

Material-assembly-group-no: 1316.149.478

16 S 2531 TO / SET OF SPRINGS



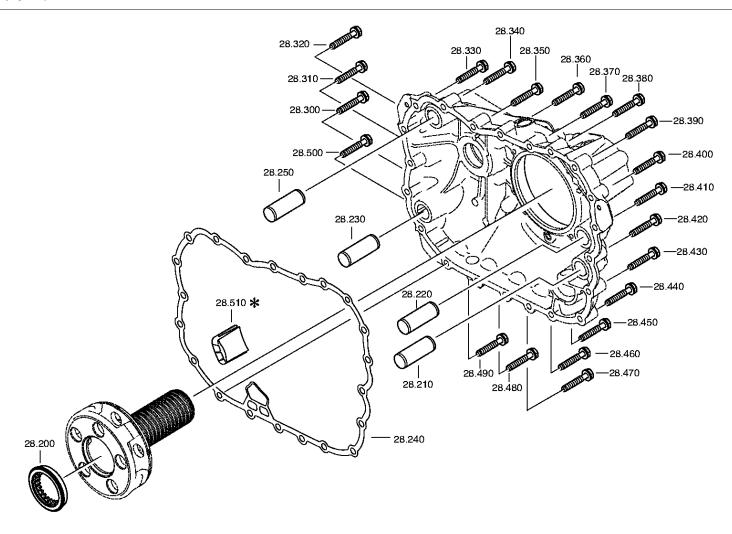
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Material number: 1356.007.165

Picture: 161.28.01-1

Material-assembly-group-no: 1325.128.807

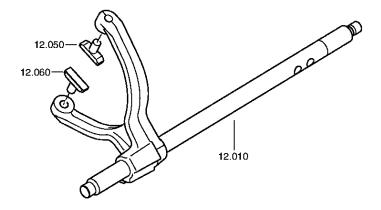
16 S 2531 TO / PLANETARY RANGE



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Material number: 1356.007.165

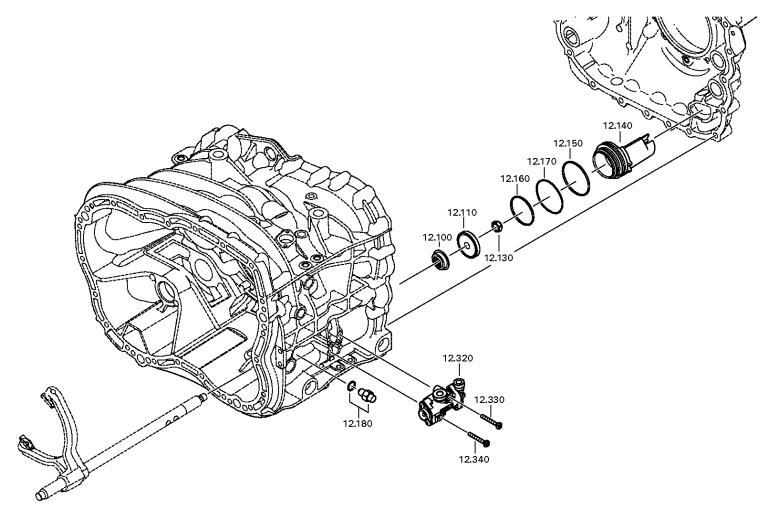
Picture: 161.40.01-1 GV-SHIFT SYSTEM 16 S 2531 TO / GV-SHIFT SYSTEM



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Material number: 1356.007.165

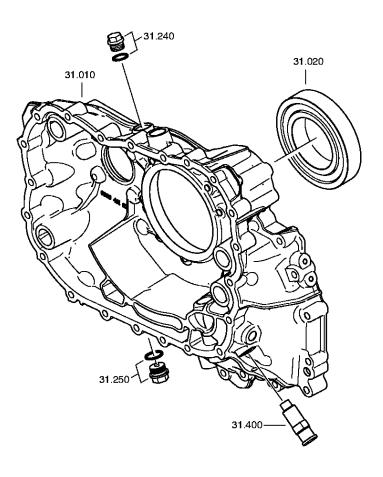
Picture: 161.40.80-1 GV-SHIFT SYSTEM 16 S 2531 TO / GV-SHIFT SYSTEM



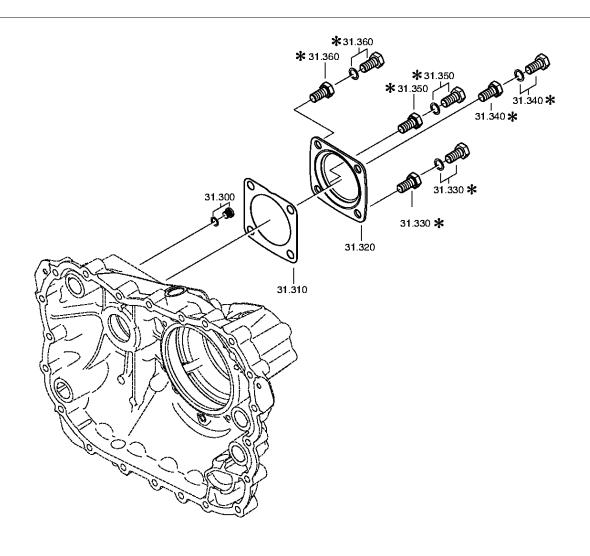
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Material number: 1356.007.165

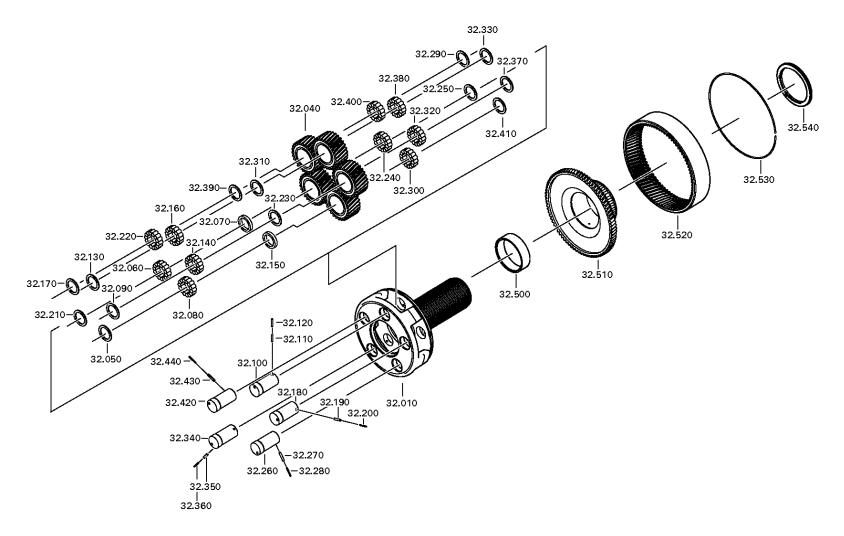
Picture: 161.43.02-1 RC HOUSING 16 S 2531 TO / RC HOUSING



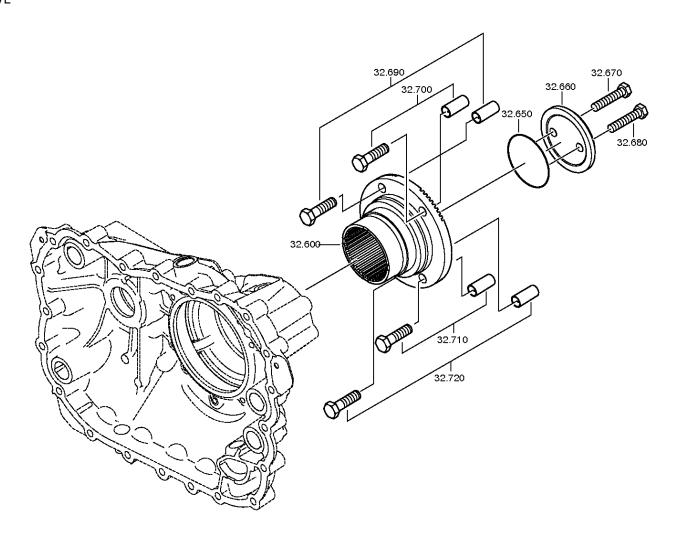
Picture: 161.43.40-1 RC HOUSING 16 S 2531 TO / RC HOUSING



Picture: 161.44.04-1 PLANETARY DRIVE 16 S 2531 TO / PLANETARY DRIVE



Picture: 161.44.41-1 PLANETARY DRIVE 16 S 2531 TO / PLANETARY DRIVE



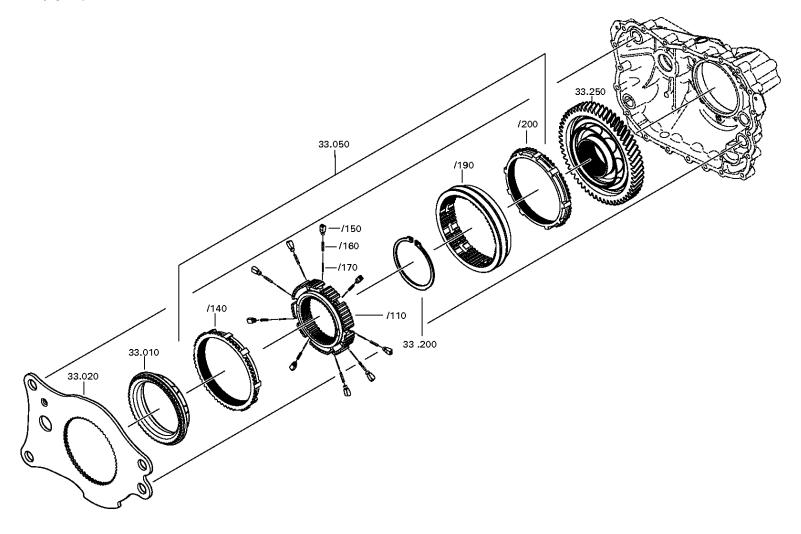
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Material number: 1356.007.165

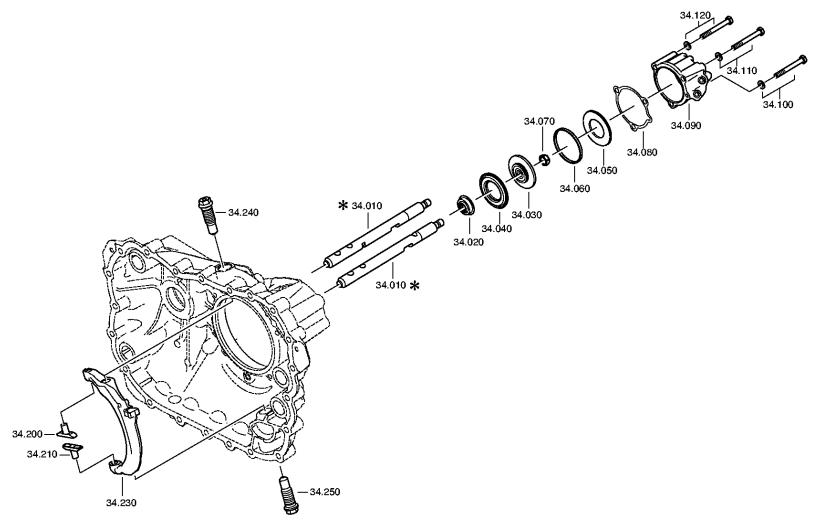
Picture: 161.45.03-1

Material-assembly-group-no: 1325.133.007

16 S 2531 TO / SYNCHRONIZER



Picture: 161.46.01-1 GP SHIFT SYSTEM 16 S 2531 TO / GP SHIFT SYSTEM

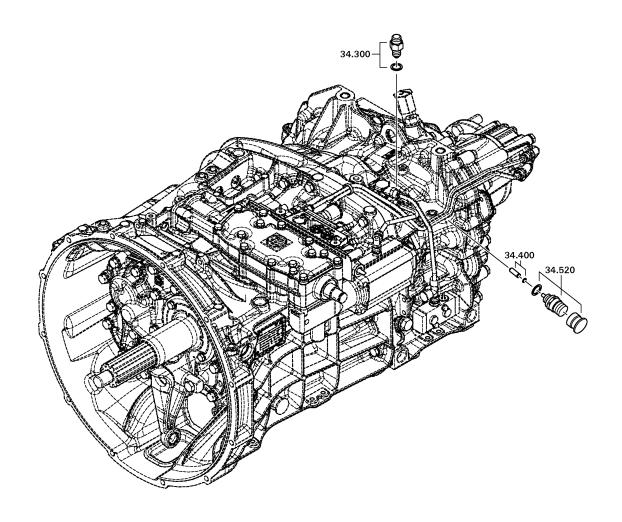


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Material number: 1356.007.165

Picture: 161.046.040-1 GP SHIFT SYSTEM 16 S 2531 TO / GP SHIFT SYSTEM



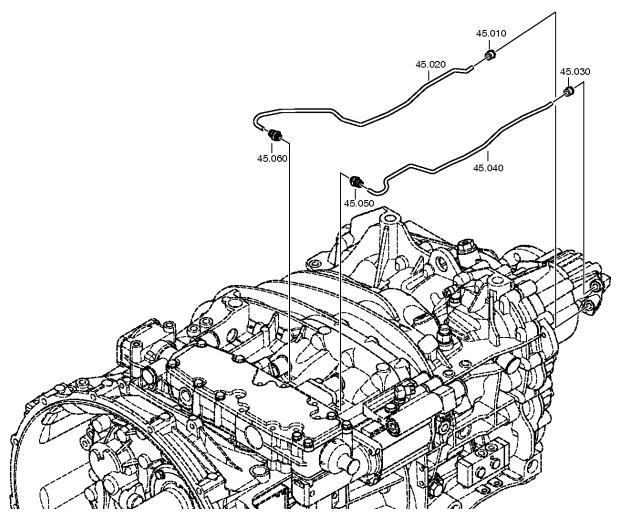
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Material number: 1356.007.165

Picture: 161.57.04-1

Material-assembly-group-no: 1325.145.007

16 S 2531 TO / RANGE SELECTION



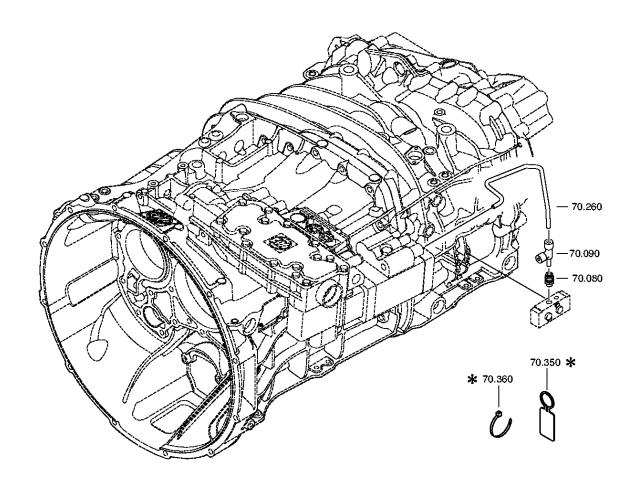
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Material number: 1356.007.165

Picture: 161.70.05-1

Material-assembly-group-no: 1356.170.003

16 S 2531 TO / SHUT-OFF VALVE



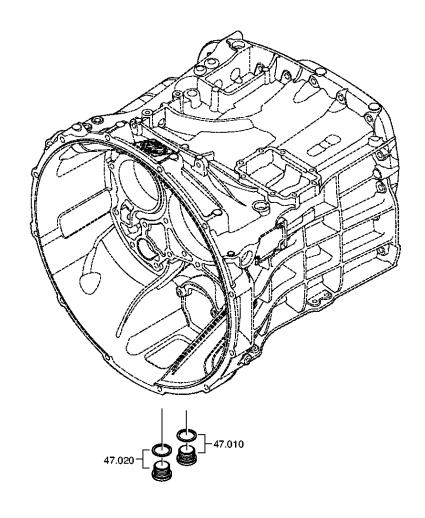
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Material number: 1356.007.165

Picture: 161.90.08

Material-assembly-group-no: 1325.147.009

16 S 2531 TO / SCREW PLUG



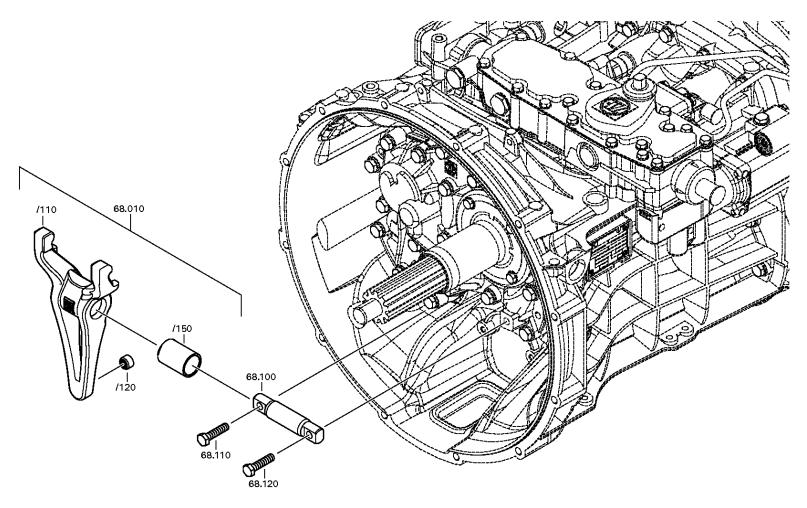
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Material number: 1356.007.165

Picture: 161.93.76-1

**CLUTCH RELEASE DEVICE** 

16 S 2531 TO / CLUTCH RELEASE DEVICE



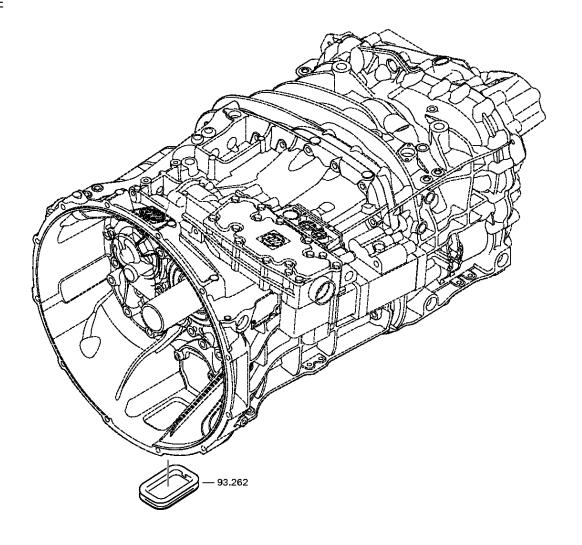
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Material number: 1356.007.165

Picture: 161.93.17-1

CLUTCH RELEASE DEVICE

16 S 2531 TO / CLUTCH RELEASE DEVICE



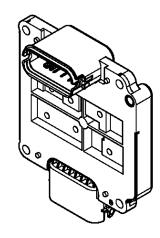
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Material number: 6093.050.100

Picture: 155.C2.03-1

Material-assembly-group-no: 6070.010.004

16 S 2531 TO / EST 54 T



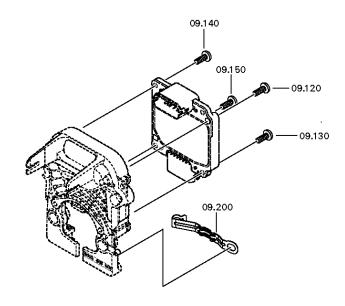
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Material number: 6093.050.100

Picture: 155.E2.01-1

Material-assembly-group-no: 6093.109.800

16 S 2531 TO / ANCHORAGE

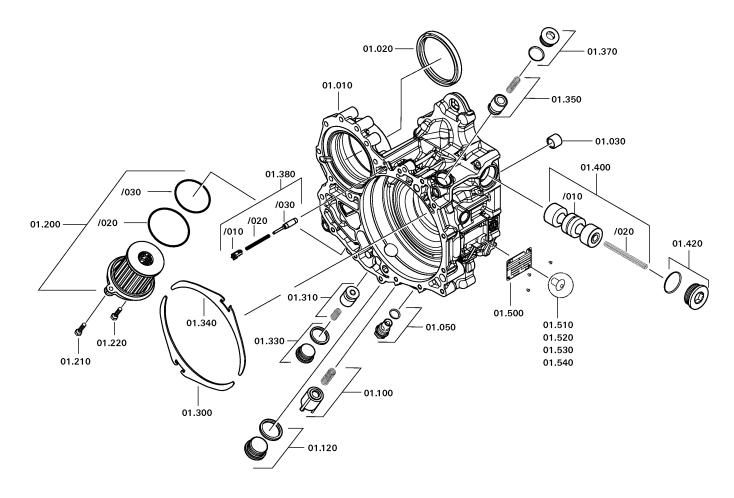


Material number: 6093.001.031

Picture: 155.001.012-1

Material-assembly-group-no: 6093.101.012

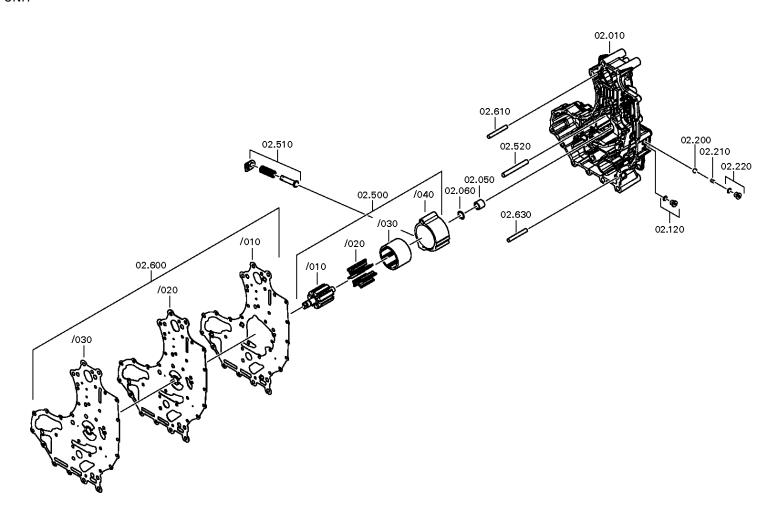
16 S 2531 TO / HOUSING



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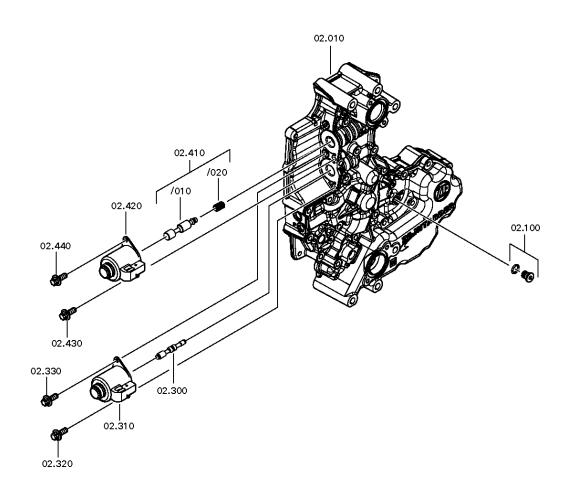
Material number: 6093.001.031

Picture: 155.02.02-1 CONTROL UNIT 16 S 2531 TO / CONTROL UNIT



Material number: 6093.001.031

Picture: 155.02.02-2 CONTROL UNIT 16 S 2531 TO / CONTROL UNIT



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Material number: 6093.001.031

Picture: 155.02.80-1 **CONTROL UNIT** 

16 S 2531 TO / **CONTROL UNIT** 

Bildtafel: Figure: Figure: Figura:

155.02.80

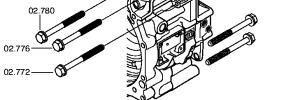
02.796 02.768 02.704 02.720 02.736 02.752 02.756 02.784 02.800 02.708 02.724 02.740 02.788 02.804 02.712 02.728 02.744 02.760

02.732

02.748

02.792

02.764



02.700

02.716

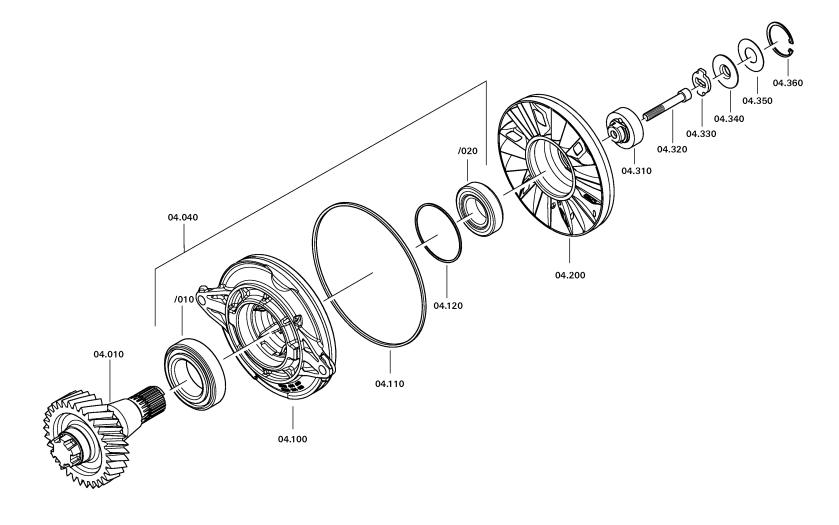
Page 1 from 2

Material number: 6093.001.031

Picture: 155.04.02-1

RETARDER

16 S 2531 TO / RETARDER



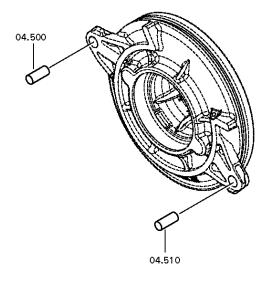
Page 2 from 2

Material number: 6093.001.031

Picture: 155.04.80-1

RETARDER

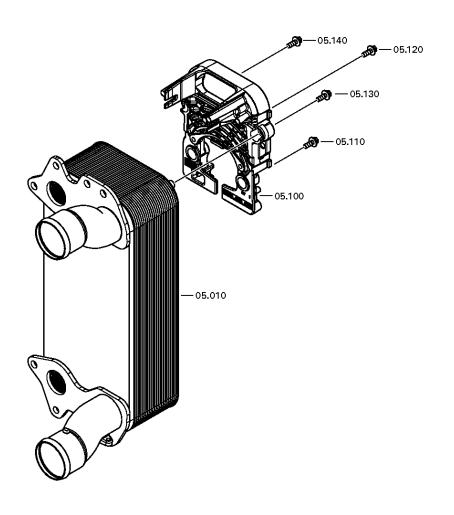
16 S 2531 TO / RETARDER



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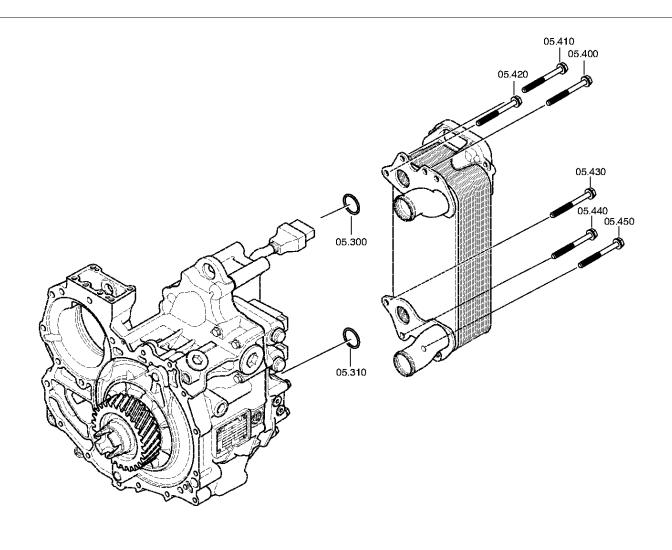
Material number: 6093.001.031

Picture: 155.05.02-1 HEAT EXCHANGER 16 S 2531 TO / HEAT EXCHANGER



Material number: 6093.001.031

Picture: 155.05.81-1 HEAT EXCHANGER 16 S 2531 TO / HEAT EXCHANGER



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Material number: 6093.001.031

Picture: 155.007.007-1

Material-assembly-group-no: 6093.107.010

16 S 2531 TO / WIRING

