

# Spare Parts Catalog MT-L 3105 II

Material number: 4474.054.276

Current date: 25.04.2023

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## Notes relating to the spare parts catalog

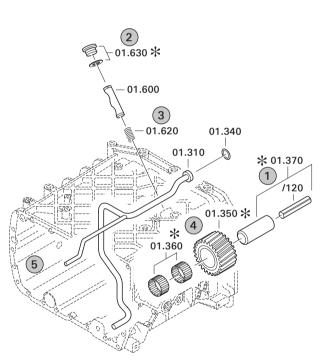


#### Setup of the spare parts catalog

- Cover sheet
- Tecnical Cover (only in SDM print)
- Overview of figures
- Figure
- Associated parts list
- Next figure
- Associated parts list

- ..

#### Figure and parts list



#### Overview of figures

Bildtafel Figure			Technische Info Technical info	Description (Benennung)	Menge Quantity	Einheit Unit
068.08.17	1316.170.001	AUSLEGER	WL	SHIFT TURRET	1	Stk
068.08.06	1316.170.031	DECKEL	WL*H-H *VM	COVER	1	Stk
0680814	1316.170.808	DECKEL	WL*AUSL+GEH*H-H*HF160N	COVER	1	Stk
08	1316.170.441	ANSCHLUSSTEILE	WL*NG-VORB*RG-SCHL*168N *BAJONETT	CONNECTING PARTS	1	Stk

The "gap" indicates that there is no separate graphics panel (poster) for this assembly The parts of this assembly are shown with the same mid-section number on the figure

#### 1 Positions and subpositions

Pos.	Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
0370	1315.201.054	RUECKLAUFBOLZEN	KPL.16S151*SG*L= 79	REV.IDLER SHAFT	1	Stk
/0120	0631.329.293	SPANNSTIFT		SLOT. PIN	1	Stk

Positions marked with "/" are the individual items of a completion For example: Position 0370 contains a centering pin with the position /0120

#### 2 Combinations with standardized parts

		Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
(	0630		VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0636.302.067	VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0634.801.249	DICHTRING	A 26 X 31	SEALING RING	1	Stk

The parts list shows the components included in the combination of standardized parts

#### 3 Depiction of position/item number on the figure and in the parts list

01.620 - on the figure 01 relates to the assembly in which the position is included. Due to program-related reasons, it is shown on the figure.

#### 0620 - in the parts list

Pos.	Sachnummer Product number	Benennung (Description)	Description (Benennung)	Menge Quantity	Einheit Unit
0620	0732.040.736	DRUCKFEDER	COMPRESSION SPRING	1	Stk

#### (4) \*-Positions

Positions marked with an \* are optional i.e. inclusion in the parts list is not mandatory. The following note is shown on the figure

je nach Stücklistenausführung depending on spec. number suivant la nomenclature secondo la distina base

#### (5) Parts, dotted display

Parts with dotted display on the figure are only used for orientation of other parts

## **Technical Cover**

Page 1 from 2

Material number: 4474.054.276



Pos.	Information	Amendment number
	CUSTOMER: TECHSTROJMASH	
	VEHICLE DESIGNATION: TCM PK-6	
	TYRE RADIUS DYN.: 0,830 M	
	MAX. SPEED: 30,00 KM/H	
	TRACK WIDTH: 2.314 MM	
	PRODUCT DESCRIPTION: ZF- MULTITRAC-AXLE	
	VEHICLE TYPE: WHEEL LOADER	
	AXLE TYPE: MT-L 3105 II	
	VERSION: RIGID	
	AXLE ARRANGEMENT: REAR AXLE	
	DIRECTION OF ROTATION: CCW	
	CROWN WHEEL POSITION: LEFT	
	SPIRAL DIRECTION: LEFT	
	INPUT FLANGE: MECH 8,5 C	
	FLANGE TO FLANGE DIM.: 2.314 MM	
	AXLE INSTALLATION: CENTER TRUNNION W/O BRACKETS	
	MOUNTING DIMENSIONS: WITHOUT MACHINING	
	BRAKE TUBE: INTERNAL	
	MAIN DIFFERENTIAL: LIMITED-SLIP DIFFERENTIAL	
	DIFFERENTIAL TYPE/SIZE: DL-2400/LKV	
	LOCKING RATIO: 30%	
	AXLE RATIO: 24,666	
	PLANETARY DRIVE: P4, I=6,0	
	SEALING TYPE OF SHAFT SEAL: METAL FACE SEAL	
	BRAKE : SERVICE BRAKE	
	SERVICE BRAKE : 2X MULTI-DISC BRAKE 345X264X7	
	MULTI-DISC BRAKE: SINTER-LINED CLUTCH DISC	
	PISTON SEAL: STANDARD	
	BRAKE PORT SIZE: M18 X 1,5 VERTIKAL	
	RIM PITCH CIRCLE DIAM.: 425,00 MM	
	WHEEL CONNECTION: THREAD 20 X M22 X 1,5	
	WHEEL NUTS: WITHOUT	
	OIL FILLING AXLE DRIVE: WITH	

## **Technical Cover**

Page 2 from 2

Material number: 4474.054.276



Pos.	Information	Amendment number
	OIL FILLER: ON THE SIDE	
	AXLE OIL COOLING: EXTERN	
	OIL - GRADE AXLE DRIVE: TE ML 05 (TITAN POWERFLUID)	
	OIL - GRADE ALLOWED: TE ML 05 E/F/G	
	PRIMER PAINT: YELLOW RAL 1006	
	PAINT-FREE AREA: INPUT FLANGE	
	TYPE PLATE	
	TYPE PLATE: ZF- STANDARD	
	AXLE BREATHER: WITHOUT	
	SEPARATE ORDER CUSTOMER: 0732.612.001 BREATHER STANDARD	
	4474.353.063 WHEEL SCREW L=42	
	4474.353.064 WHEEL SCREW L=50	
	4468.261.012 BREATHER DUST	
	OIL FILL QUANTITY CA: 42,00 L	
	DOCUMENTATION:	
	SECTION DRAWING: 4474.054.216	
	INSTALLATION DRAWING: 4474 654 263	
	INSTALLATION INSTRUCTION: 4474.700.088	
	INSTRUCTION DIFFERENTIAL: 4474.760.005	
	TESTING INSTRUCTION: 4474_760_009	
	ASSEMBLY INSTRUCTION OUTPUT: 4474.700.118	
	ASSEMBLY INSTRUCTION: 4474.700.102	
	BRAKE CALCULATION: 4474 716 255	

## Assembly group overview

Page 1 from 1

Material number: 4474.054.276



Picture	Pos.	Material number	Name	Quantit y	Amend. no.	Techn. Info.
4474153056 00	60	4474.153.056	AXLE DRIVE HOUSING	1		
4474154066 00	10	4474.154.066	INPUT	1		
4460125066 00	20	4460.125.066	INPUT FLANGE	1		
4481171059 00	30	4481.171.059	LIMIT.SLIP DIFF	1		
4474155043 00	70	4474.155.043	AXLE CASING	1		
4474156033 00	130	4474.156.033	OUTPUT	1		
4474157023 00	40	4474.157.023	BRAKE	1		
4474155043 00	80	4474.155.043	AXLE CASING	1		
4474156033 00	140	4474.156.033	OUTPUT	1		
4474157023 00	50	4474.157.023	BRAKE	1		
4474158075 50	160	4474.158.075	AXLE PARTS	1		
4143139001 00	900	4143.139.001	TYPE PLATE	1		
4474298226 00	KIT	4474.298.226	ОИТРИТ	1		

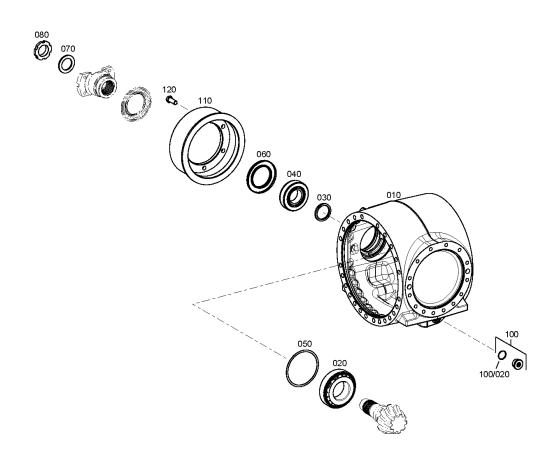
Page 1 from 1

Material number: 4474.054.276

Picture: 447415305600

Material-assembly-group-no: 4474.153.056





Page 1 from 1

Material number: 4474.054.276

Picture: 447415406600

Material-assembly-group-no: 4474.154.066





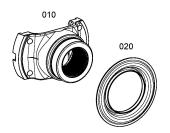
Page 1 from 1

Material number: 4474.054.276

Picture: 446012506600

Material-assembly-group-no: 4460.125.066





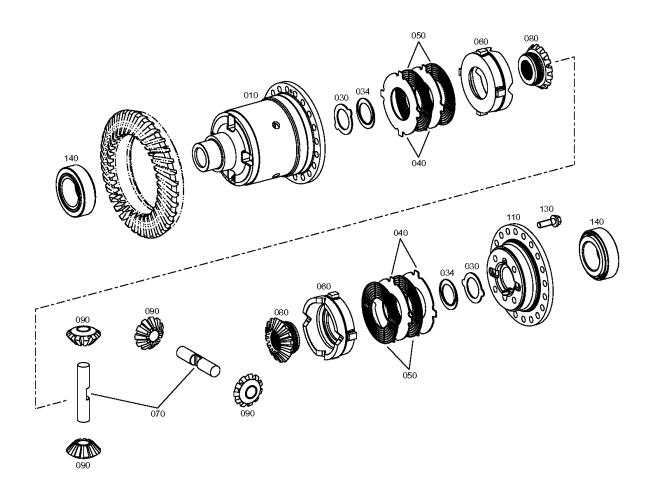
Page 1 from 1

Material number: 4474.054.276

Picture: 448117105900

Material-assembly-group-no: 4481.171.059





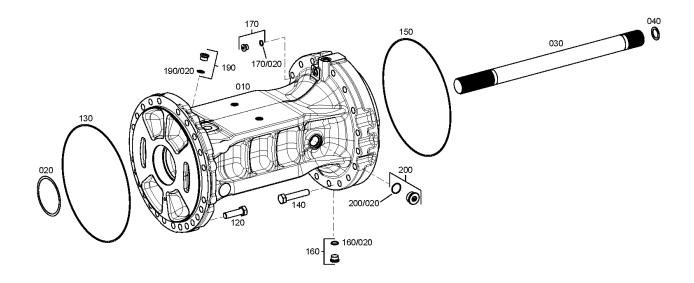
Page 1 from 1

Material number: 4474.054.276

Picture: 447415504300

Material-assembly-group-no: 4474.155.043





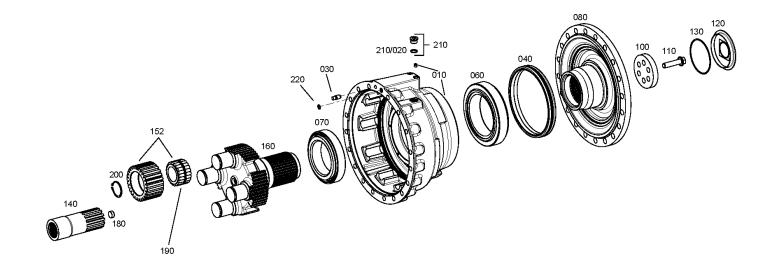
Page 1 from 1

Material number: 4474.054.276

Picture: 447415603300

Material-assembly-group-no: 4474.156.033





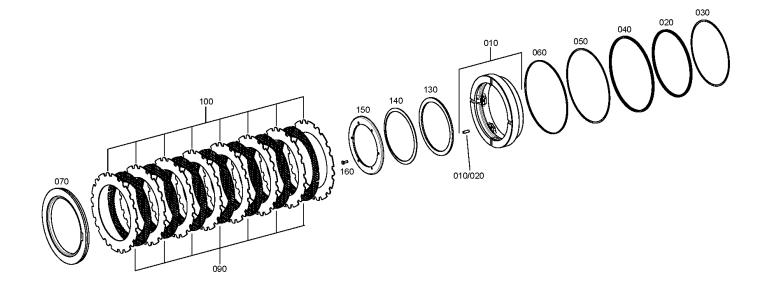
Page 1 from 1

Material number: 4474.054.276

Picture: 447415702300

Material-assembly-group-no: 4474.157.023





rechts/links right/left destra/sinistra droite/gauche derecho/izquierdo

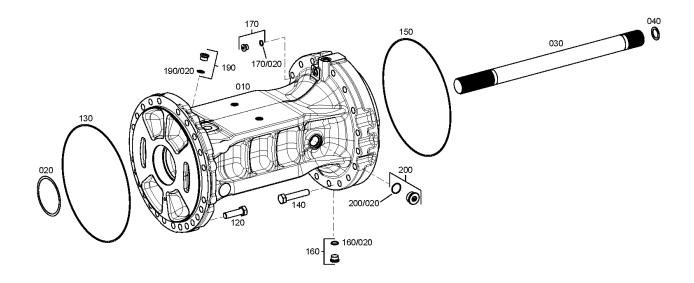
Page 1 from 1

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Picture: 447415504300

Material-assembly-group-no: 4474.155.043





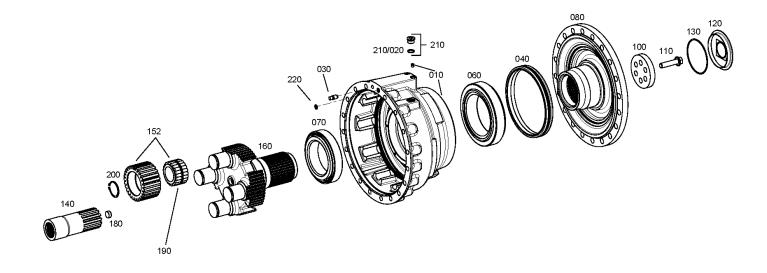
Page 1 from 1

Material number: 4474.054.276

Picture: 447415603300

Material-assembly-group-no: 4474.156.033





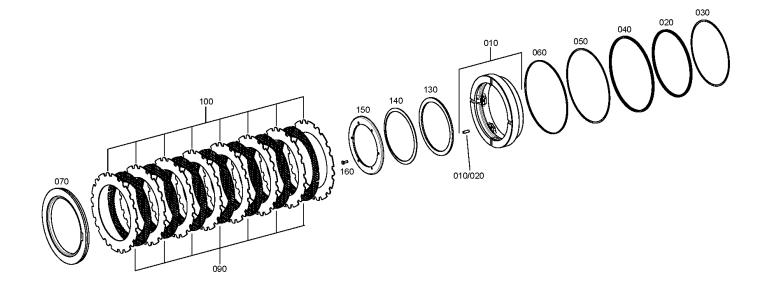
Page 1 from 1

Material number: 4474.054.276

Picture: 447415702300

Material-assembly-group-no: 4474.157.023





rechts/links right/left destra/sinistra droite/gauche derecho/izquierdo

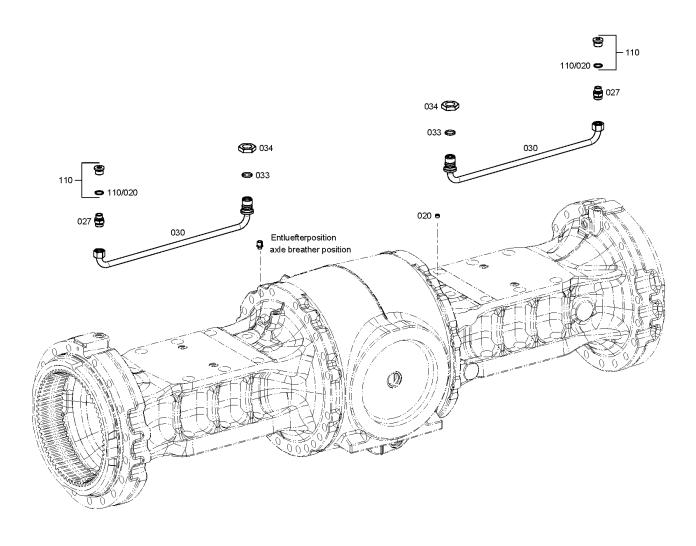
Page 1 from 1

Material number: 4474.054.276

Picture: 447415807550

Material-assembly-group-no: 4474.158.075





Page 1 from 1

Material number: 4474.054.276

Picture: 414313900100

Material-assembly-group-no: 4143.139.001





Page 1 from 1

Material number: 4474.054.276

Picture: 447429822600

Material-assembly-group-no: 4474.298.226



