

Spare Parts Catalog MS 2045

Material number: 4475.006.117

Current date: 29.06.2023

ZF Friedrichshafen AG Hauptverwaltung 80038 Friedrichshafen Deutschland

Telefon: +49 7541 77-0

Telefax: +49 7541 77-908000 zuständiges Werk:

www.zf.com Passau

Notes relating to the spare parts catalog

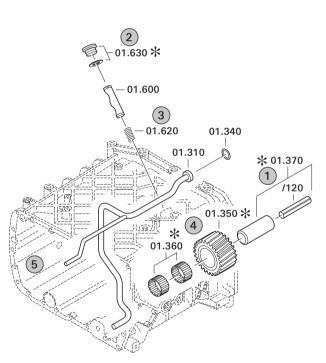


Setup of the spare parts catalog

- Cover sheet
- Tecnical Cover (only in SDM print)
- Overview of figures
- Figure
- Associated parts list
- Next figure
- Associated parts list

- ..

Figure and parts list



Overview of figures

| Bildtafel Figure | Sachnummer Benennung Product number (Description) | | Technische Info Technical info | Description (Benennung) | Menge Quantity | Einheit Unit |
|---------------------|---|----------------|-----------------------------------|----------------------------|-------------------|-----------------|
| 068.08.17 | 68.08.17 1316.170.001 AUSLEGER | | WL | SHIFT TURRET | 1 | Stk |
| 068.08.06 | 1316.170.031 | DECKEL | WL*H-H *VM | COVER | 1 | Stk |
| 0680814 | 1316.170.808 | DECKEL | WL*AUSL+GEH*H-H*HF160N | COVER | 1 | Stk |
| 08 | 1316.170.441 | ANSCHLUSSTEILE | WL*NG-VORB*RG-SCHL*168N *BAJONETT | CONNECTING PARTS | 1 | Stk |

The "gap" indicates that there is no separate graphics panel (poster) for this assembly The parts of this assembly are shown with the same mid-section number on the figure

1 Positions and subpositions

| Pos. | Sachnummer Product number | Benennung (Description) | | Description (Benennung) | Menge Quantity | Einheit Unit |
|-------|------------------------------|----------------------------|---------------------|----------------------------|-------------------|-----------------|
| 0370 | 1315.201.054 | RUECKLAUFBOLZEN | KPL.16S151*SG*L= 79 | REV.IDLER SHAFT | 1 | Stk |
| /0120 | 0631.329.293 | SPANNSTIFT | | SLOT. PIN | 1 | Stk |

Positions marked with "/" are the individual items of a completion For example: Position 0370 contains a centering pin with the position /0120

2 Combinations with standardized parts

| | | Sachnummer Product number | Benennung (Description) | | Description (Benennung) | Menge Quantity | Einheit Unit |
|---|------|------------------------------|----------------------------|-----------|----------------------------|-------------------|-----------------|
| C | 0630 | | VERSCHL.SCHR. | | SCREW PLUG | 1 | Stk |
| | | 0636.302.067 | VERSCHL.SCHR. | | SCREW PLUG | 1 | Stk |
| | | 0634.801.249 | DICHTRING | A 26 X 31 | SEALING RING | 1 | Stk |

The parts list shows the components included in the combination of standardized parts

3 Depiction of position/item number on the figure and in the parts list

01.620 - on the figure 01 relates to the assembly in which the position is included. Due to program-related reasons, it is shown on the figure.

0620 - in the parts list

| Pos. | Sachnummer Product number | Benennung (Description) | Description (Benennung) | Menge Quantity | Einheit Unit |
|------|------------------------------|----------------------------|----------------------------|-------------------|-----------------|
| 0620 | 0732.040.736 | DRUCKFEDER | COMPRESSION SPRING | 1 | Stk |

(4) *-Positions

Positions marked with an * are optional i.e. inclusion in the parts list is not mandatory. The following note is shown on the figure

je nach Stücklistenausführung depending on spec. number suivant la nomenclature secondo la distina base

(5) Parts, dotted display

Parts with dotted display on the figure are only used for orientation of other parts

Technical Cover

Page 1 from 2

Material number: 4475.006.117



| Information | Amendment number |
|--|--|
| CUSTOMER: HIDROMEK | |
| VEHICLE DESIGNATION: 102B | |
| TYRE SIZE: 16.0/70-20X14PR | |
| TYRE RADIUS DYN.: 0,506 M | |
| MAX. SPEED: 37,00 KM/H | |
| PRODUCT DESCRIPTION: ZF- MULTISTEER- AXLE | |
| VEHICLE TYPE: BACKHOE LOADER | |
| AXLE TYPE: MS-2045 | |
| PRODUCTION LOCATION: ZF STANKOV | |
| VERSION: STEERABLE | |
| AXLE ARRANGEMENT: FRONT AXLE | |
| DIRECTION OF ROTATION: CW | |
| CROWN WHEEL POSITION: LEFT | |
| SPIRAL DIRECTION: RIGHT | |
| INSTALL.AXLE INPUT: INPUT FLANGE | |
| INPUT FLANGE: DS 1410 | |
| FLANGE TO FLANGE DIM.: 1.900 MM | |
| AXLE INSTALLATION: ABOVE CENTER PIVOT | |
| MOUNTING DIMENSIONS: 107X304/D=55,06 | |
| MAIN DIFFERENTIAL: LIMITED-SLIP DIFFERENTIAL | |
| LOCKING RATIO: 45% | |
| AXLE RATIO: 15,200 | |
| STEERING CYLINDER SIZE: 75 X 50 | |
| STEER. ANGLE SENSOR: WITHOUT | |
| STEERING VERSION: STANDARD (HIGH PRESURE) | |
| MAX STEERING ANGLE: 35 GRAD | |
| PORT SIZE: 9/16 - 18 UNF 2B | |
| PLANETARY DRIVE: P3, I=6,0 | |
| BRAKE : WITHOUT | |
| RIM PITCH CIRCLE DIAM.: 275,00 MM | |
| WHEEL CONNECTION: BOLT 8 X M18 X 1,5 | |
| VS RADMUTTER STANDARD | |
| WHEEL NUTS: WITHOUT | |
| | CUSTOMER: HIDROMEK VEHICLE DESIGNATION: 102B TYRE SIZE: 16.0/70-20X14PR TYRE RADIUS DYN.: 0,506 M MAX. SPEED: 37,00 KM/H PRODUCT DESCRIPTION: ZF- MULTISTEER- AXLE VEHICLE TYPE: BACKHOE LOADER AXLE TYPE: MS-2045 PRODUCTION LOCATION: ZF STANKOV VERSION: STEERABLE AXLE ARRANGEMENT: FRONT AXLE DIRECTION OF ROTATION: CW CROWN WHEEL POSITION: LEFT SPIRAL DIRECTION: RIGHT INSTALL.AXLE INPUT: INPUT FLANGE INPUT FLANGE: DS 1410 FLANGE TO FLANGE DIM.: 1.900 MM AXLE INSTALLATION: ABOVE CENTER PIVOT MOUNTING DIMENSIONS: 107X304/D=55,06 MAIN DIFFERENTIAL: LIMITED-SLIP DIFFERENTIAL LOCKING RATIO: 45% AXLE RATIO: 15,200 STEERING CYLINDER SIZE: 75 X 50 STEER ANGLE SENSOR: WITHOUT STEERING VERSION: STANDARD (HIGH PRESURE) MAX STEERING ANGLE: 35 GRAD PORT SIZE: 9/16 - 18 UNF 2B PLANETARY DRIVE: P3, I=6,0 BRAKE: WITHOUT RIM PITCH CIRCLE DIAM.: 275,00 MM WHEEL CONNECTION: BOLT 8 X M18 X 1,5 VS RADMUTTER STANDARD |

Technical Cover

Page 2 from 2

Material number: 4475.006.117



| Pos. | Information | Amendment number |
|------|--|------------------|
| | OIL FILLING AXLE DRIVE: WITH | |
| | OIL - GRADE AXLE DRIVE: TE ML 05 | |
| | WITH OR WITHOUT PAINTING PRIMING | |
| | PRIMER PAINT: BLACK RAL 9005 | |
| | PAINT-FREE AREA: STANDARD BACKHOE LOADER | |
| | TYPE PLATE: ZF- STANKOV STANDARD | |
| | AXLE BREATHER: NOT REQUIRED | |
| | PLANETARY DRIVE OIL CAPACITY: 0,80 L | |
| | AXLE HOUSING OIL CAPACITY: 9,00 L | |
| | OIL FILL QUANTITY CA: 10,60 L | |
| | DOCUMENTATION: | |
| | SECTION DRAWING: 4475.006.086 | |
| | INSTALLATION DRAWING: 4475.606.063 | |
| | INSTALLATION INSTRUCTION: 4475.700.081 | |
| | TESTING INSTRUCTION: 4475.760.003 | |

Assembly group overview

Page 1 from 1

Material number: 4475.006.117



| Picture | Pos. | Material number | Name | Quantit y | Amend. no. | Techn. Info. |
|------------------|------|-----------------|-----------------|--------------|------------|--------------|
| 4475102294 00 | 10 | 4475.102.294 | INPUT | 1 | | |
| 4475102445 00 | 20 | 4475.102.445 | INPUT FLANGE | 1 | | |
| 4131003081 00 | 30 | 4131.003.081 | LIMIT.SLIP DIFF | 1 | | |
| 4475101157 00 | 70 | 4475.101.157 | AXLE CASING | 1 | | |
| 4475101602 00 | 80 | 4475.101.602 | AXLE CASING | 1 | | |
| 4475103180 00 | 90 | 4475.103.180 | JOINT HOUSING | 1 | | |
| 4475103476 00 | 100 | 4475.103.476 | JOINT HOUSING | 1 | | |
| 4475104161 00 | 110 | 4475.104.161 | PLANETARY DRIVE | 1 | | |
| 4475105100 00 | 120 | 4475.105.100 | STEERING | 1 | | |

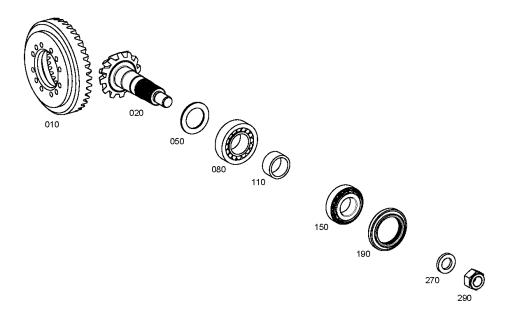
Page 1 from 1

Material number: 4475.006.117

Picture: 447510229400

Material-assembly-group-no: 4475.102.294





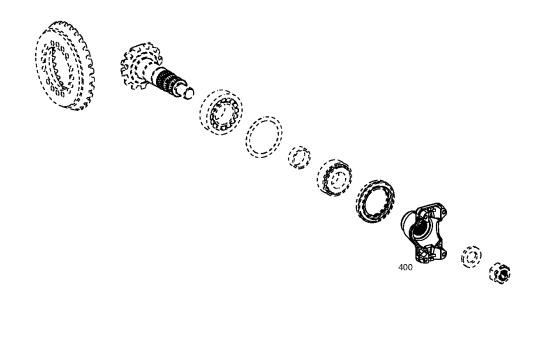
Page 1 from 1

Material number: 4475.006.117

Picture: 447510244500

Material-assembly-group-no: 4475.102.445





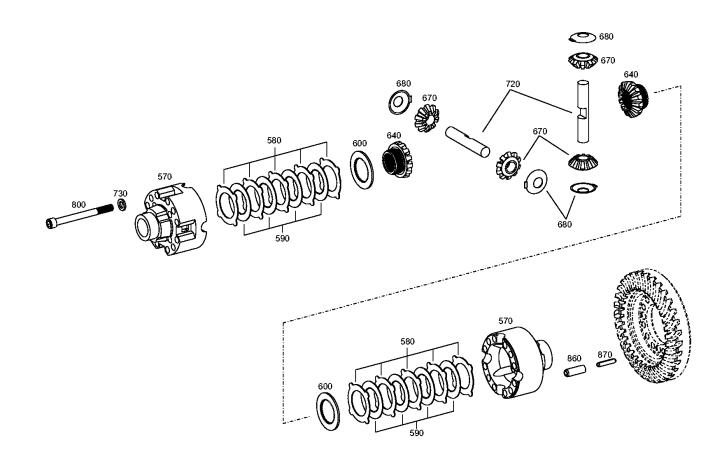
Page 1 from 1

Material number: 4475.006.117

Picture: 413100308100

Material-assembly-group-no: 4131.003.081





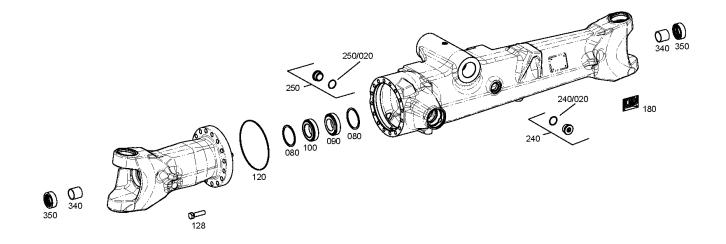
Page 1 from 1

Material number: 4475.006.117

Picture: 447510115700

Material-assembly-group-no: 4475.101.157





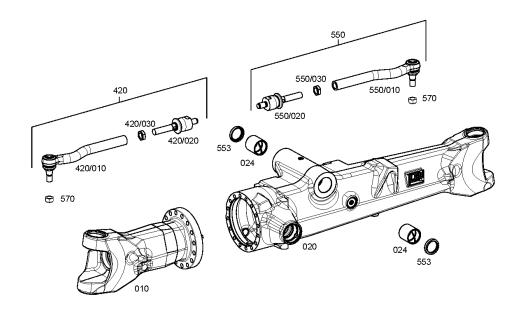
Page 1 from 1

Material number: 4475.006.117

Picture: 447510160200

Material-assembly-group-no: 4475.101.602





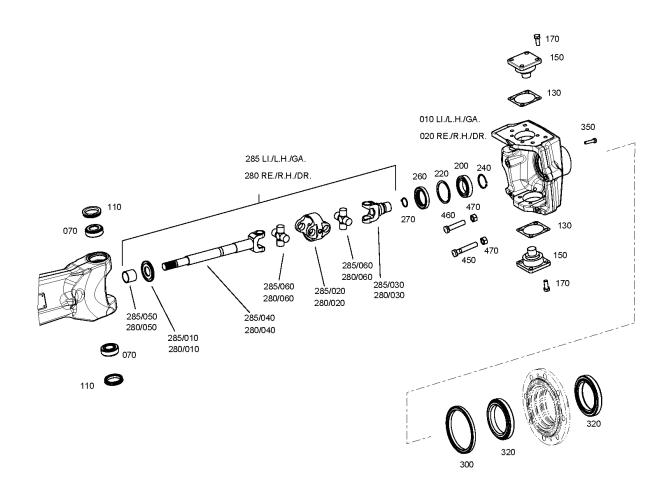
Page 1 from 1

Material number: 4475.006.117

Picture: 447510318000

Material-assembly-group-no: 4475.103.180





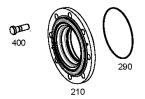
Page 1 from 1

Material number: 4475.006.117

Picture: 447510347600

Material-assembly-group-no: 4475.103.476





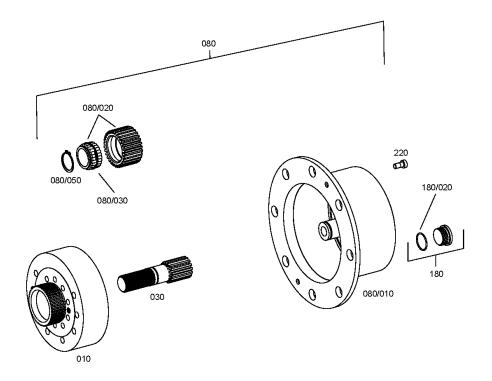
Page 1 from 1

Material number: 4475.006.117

Picture: 447510416100

Material-assembly-group-no: 4475.104.161





Page 1 from 1

Material number: 4475.006.117

Picture: 447510510000

Material-assembly-group-no: 4475.105.100



