

# Spare Parts Catalog 5 WG 311

Material number: 4646.015.007

Current date: 06.02.2023

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#### Notes relating to the spare parts catalog

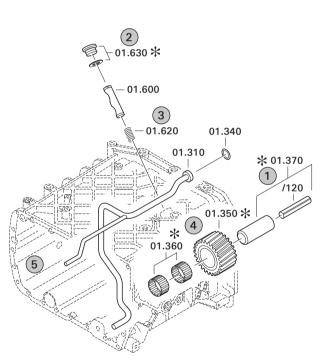


#### Setup of the spare parts catalog

- Cover sheet
- Tecnical Cover (only in SDM print)
- Overview of figures
- Figure
- Associated parts list
- Next figure
- Associated parts list

- ..

#### Figure and parts list



#### Overview of figures

Bildtafel Figure			Technische Info Technical info	Description (Benennung)	Menge Quantity	Einheit Unit
068.08.17	1316.170.001	AUSLEGER	WL	SHIFT TURRET	1	Stk
068.08.06	1316.170.031	DECKEL	WL*H-H *VM	COVER	1	Stk
0680814	1316.170.808	DECKEL	WL*AUSL+GEH*H-H*HF160N	COVER	1	Stk
08	1316.170.441	ANSCHLUSSTEILE	WL*NG-VORB*RG-SCHL*168N *BAJONETT	CONNECTING PARTS	1	Stk

The "gap" indicates that there is no separate graphics panel (poster) for this assembly The parts of this assembly are shown with the same mid-section number on the figure

#### 1 Positions and subpositions

Pos.	Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
0370	1315.201.054	RUECKLAUFBOLZEN	KPL.16S151*SG*L= 79	REV.IDLER SHAFT	1	Stk
/0120	0631.329.293	SPANNSTIFT		SLOT. PIN	1	Stk

Positions marked with "/" are the individual items of a completion For example: Position 0370 contains a centering pin with the position /0120

#### 2 Combinations with standardized parts

		Sachnummer Product number	Benennung (Description)		Description (Benennung)	Menge Quantity	Einheit Unit
C	0630		VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0636.302.067	VERSCHL.SCHR.		SCREW PLUG	1	Stk
		0634.801.249	DICHTRING	A 26 X 31	SEALING RING	1	Stk

The parts list shows the components included in the combination of standardized parts

#### 3 Depiction of position/item number on the figure and in the parts list

01.620 - on the figure 01 relates to the assembly in which the position is included. Due to program-related reasons, it is shown on the figure.

#### 0620 - in the parts list

Pos.	Sachnummer Product number	Benennung (Description)	Technische Info Technical info	Description (Benennung)	Menge Quantity	Einheit Unit
0620	0732.040.736	DRUCKFEDER		COMPRESSION SPRING	1	Stk

#### (4) \*-Positions

Positions marked with an \* are optional i.e. inclusion in the parts list is not mandatory. The following note is shown on the figure

je nach Stücklistenausführung depending on spec. number suivant la nomenclature secondo la distina base

#### (5) Parts, dotted display

Parts with dotted display on the figure are only used for orientation of other parts

Page 1 from 4



Pos.	Information	Amendment number
	CUSTOMER: CARGOTEC	
	1.PERFORMANCE CALC.: 4646 709 417	
	VEHICLE DESIGNATION: REACH STEACKER DCG 650-92	
	WEIGHT LOADED: 150,8 TO	
	ENGINE: VOLVO TAD 1172VE TIER4F	
	ENGINE POWER: 285,0 KW	
	SPEED: 1700 RPM	
	INPUT TORQUE: 1900 NM	
	SPEED: 1300 RPM	
	TYRE SIZE: 21,00X35	
	TYRE RADIUS DYN.: 0,930 M	
	AXLE RATIO: 39,270	
	MAX. SPEED: 26,0 KM/H	
	PRODUCT DESCRIPTION: ZF-ERGOPOWER L	
	TRANSMISSION TYPE: 5 WG 311	
	DROP CENTER DISTANCE: 380 MM	
	VEHICLE: REACH STACKER	
	1. GEAR FORWARD: 4,187	
	2. GEAR FORWARD: 2,207	
	3. GEAR FORWARD: 1,421	
	4. GEAR FORWARD: 0,970	
	5. GEAR FORWARD: 0,625	
	1. GEAR REVERSE: 4,187	
	2. GEAR REVERSE: 2,207	
	3. GEAR REVERSE: 0,970	
	NUMBER OF PULSES ENGIN: 60	
	NUMBER OF PULSES TURBINE: 59	
	NUMBER OF PULSES MRK: 91	
	NUMBER OF PULSES OUTPUT: 64	
	SHIFTED CLUTCHES 1G.KV/K1 2G.KV/K2 3G.K4/K2	
	SHIFTED COUPLING 4G.KV/K3 5G.K4/K3	
	CONVERTER: W 370	
	CONVERTER PART NO.: 037 H 057	

Page 2 from 4



Pos.	Information	Amendment number
	LOCK-UP CLUTCH: WITH	
	STALL TORQUE RATIO: 1,84	
	TORQUE CONVERTER ABSORPTION: 433 NM	
	STATOR FREEWHEEL: WITH	
	ENGINE INPUT: ENGINE MOUNTED WITHOUT DIAPHR.	
	ENGINE: VOLVO	
	HOLE PATTERN CONVERTER HOUSING DIAMETER 11	
	ENGINE-CONNECTION: SAE 1 4646 500 354	
	OUTPUT: WITHOUT OUTPUTFLANGE C/S	
	OUTPUT FLANGE CONVERTER SIDE: WITHOUT	
	OUTPUT PTO SIDE: WITHOUT PARKING BRAKE	
	OUTPUT FLANGE PTO SIDE: D 180 CT 4 X DIA 14 X 52	
	1.POWER TAKE OFF:	
	PTO RATIO 1	
	1.PTO FLANGE: SAE C 2 HOLE M16 * 4 HOLE M14	
	DRIVER / PROFILE: SAE C 12/24 DP 14 T	
	3.POWER TAKE OFF:	
	RATIO 3 PTO 0,89	
	3.PTO FLANGE: SAE C 2 HOLE M16 * 4 HOLE M14	
	DRIVER / PROFILE: SAE C 12/24 DP 14 T	
	4.POWER TAKE OFF:	
	RATIO 4 PTO 0,89	
	4. PTO FLANGE: SAE B 2 HOLE M14	
	DRIVER / PROFILE: SAE B 16/32 DP 13 T	
	VS 3+4 NEBENABTRIEB SONDER	
	GEAR CHANGE CONTROL: ZF-ERGOSHIFT/ PROP VALVE	
	VOLTAGE: 24 VOLT	
	SETTING SPECIFICATION: 4657.700.099	
	SPEED CONTROL: CONNECTION VIA EST	
	OIL LEVEL TUBE: WITHOUT	
	FILTER INSTALLATION: SEPARATE MOUNTED	
	PRES. DROP SWITCH: CLOSING SWITCH	
	ADAPTER WITHOUT	
-	·	

Page 3 from 4



Pos.	Information	Amendment number
	EMERGENCY STEERING PUMP: WITHOUT	
	OIL TEMPERATURE SENSOR: WITH (VIA EST )	
	ELECTRIC PARTS ORDER: SEPARATE ORDER	
	SEPARATE ORDER: 4646 185 019	
	4646 199 406 (FILTER)	
	CONTROL UNIT: EST 37A	
	SOFTWARE OPTIONS ERGOLOCKUP L	
	GEAR SELECTOR: WITHOUT	
	2ND GEAR SELECTOR: WITHOUT	
	DISPLAY: WITHOUT	
	LOAD SENSOR: WITHOUT	
	WIRING: WITHOUT	
	OIL FILLING TRANSM.: WITHOUT	
	OIL GRADE TRANSM.: OIL SPECIFICATION TE ML 03	
	PRIMER PAINT: BLACK RAL 9005	
	DOCUMENTATION GEAR BOX:	
	SECTION DRAWING: 4646 055 012	
	INSTALLATION DRAWING: 4646 615 007	
	GEARBOX DIAGRAM: 4646 700 395	
	OIL CIRCUIT DIAGRAM: 4646 700 383	
	INSTALL. INSTRUCTIONS: 0000 702 951	
	DRAWING 6009 665 002	
	CONNECTION DIAGRAM: 6029 702 661	
	ADDITIONAL RELEASED PERF.CALC. 4646 709 883	
	4646 709 893	
	4646 709 894	
	4646 709 895	
	4646 709 896	
	4646 709 897	
	4646 709 898	
	4646 709 899	
	4646 709 900	
	4646 709 901	

Page 4 from 4



Pos.	Information	Amendment number
	REMARKS: TORSIONAL VIBRATION DAMPER REQUIRED	

# Assembly group overview

Page 1 from 2



Picture	Pos.	Material number	Name	Quantit y	Amend. no.	Techn. Info.
4166037075 00	500	4166.037.075	CONVERTER	1		
4646102062 00	30	4646.102.062	INPUT	1		
4646101184 00	10	4646.101.184	TRANSMISSION HOUSING	1		
4646101459 00	20	4646.101.459	TRANSMISSION HOUSING	1		
4646108014 00	150	4646.108.014	COUNTERSHAFT	1		
4646151074 00	350	4646.151.074	COUPLING	1		
4646151470 00	355	4646.151.470	COUPLING	1		
4646151485 00	352	4646.151.485	COUPLING	1		
4646152078 00	360	4646.152.078	COUPLING	1		
4646152512 00	365	4646.152.512	COUPLING	1		
4646152549 00	367	4646.152.549	COUPLING	1		
4646153074 00	370	4646.153.074	COUPLING	1		
4646153457 00	375	4646.153.457	COUPLING	1		
4646103035 00	50	4646.103.035	OUTPUT	1		
4646103430 00	70	4646.103.430	OUTPUT	1		
4646154076 00	380	4646.154.076	POWER TAKE-OFF	1		

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# Assembly group overview Page 2 from 2



Picture	Pos.	Material number	Name	Quantit y	Amend. no.	Techn. Info.
4646154467 00	390	4646.154.467	POWER TAKE-OFF	1		
4646156011 00	420	4646.156.011	POWER TAKE-OFF	1		
4646156446 00	430	4646.156.446	POWER TAKE-OFF	1		
4646106022 00	110	4646.106.022	SHIFT SYSTEM	1		
4657106401 00	115	4657.106.401	SHIFT SYSTEM	1		
4656159018 01	120	4656.159.018	SHIFT SYSTEM	1		
4646123011 00	130	4646.123.011	CONTROL UNIT	1		
4646122012 00	225	4646.122.012	PRESSURE OIL PUMP	1		
4646138004 00	330	4646.138.004	FILTER	1		
4646125023 50	250	4646.125.023	INDUCTIVE SENSOR	1		
4646124006 00	235	4646.124.006	TEMPERATURE SENSOR	1		
4646131010 00	290	4646.131.010	FILLER NOZZLE	1		
4646121414 01	210	4646.121.414	OIL PIPE	1		
4646185019 00	995	4646.185.019	ACCESSORIES	1		

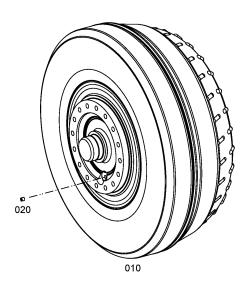
Page 1 from 1

Material number: 4646.015.007

Picture: 416603707500

Material-assembly-group-no: 4166.037.075





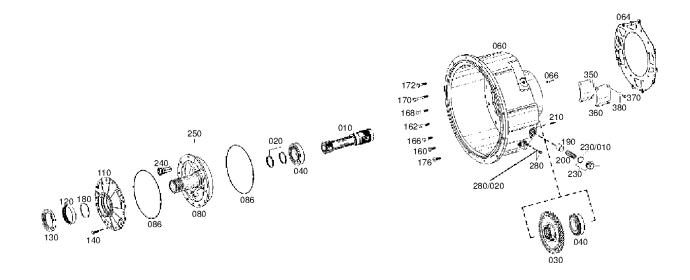
Page 1 from 1

Material number: 4646.015.007

Picture: 464610206200

Material-assembly-group-no: 4646.102.062





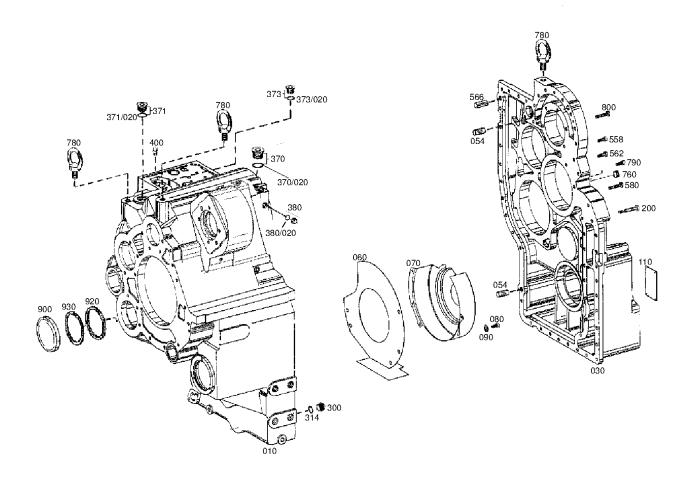
Page 1 from 1

Material number: 4646.015.007

Picture: 464610118400

Material-assembly-group-no: 4646.101.184





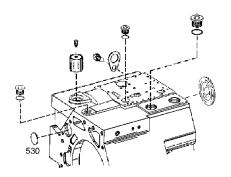
Page 1 from 1

Material number: 4646.015.007

Picture: 464610145900

Material-assembly-group-no: 4646.101.459





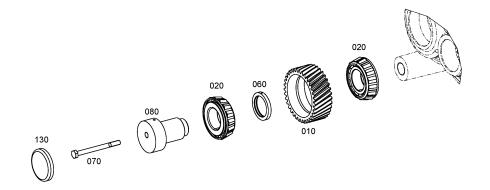
Page 1 from 1

Material number: 4646.015.007

Picture: 464610801400

Material-assembly-group-no: 4646.108.014





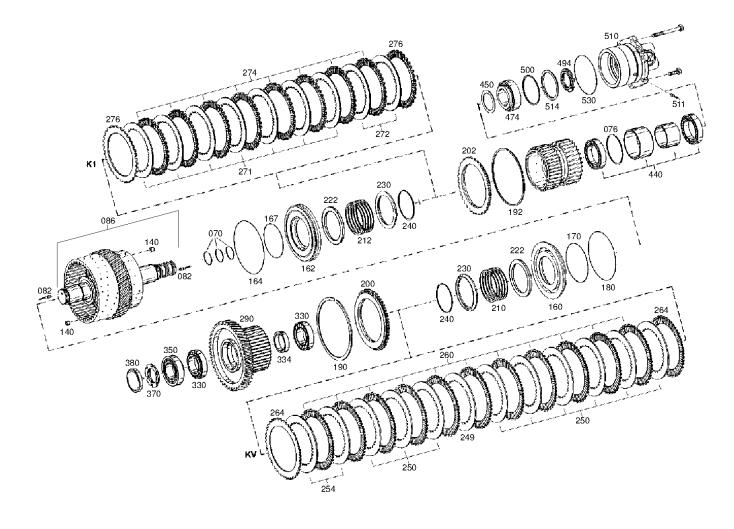
Page 1 from 1

Material number: 4646.015.007

Picture: 464615107400

Material-assembly-group-no: 4646.151.074





Page 1 from 1

Material number: 4646.015.007

Picture: 464615147000

Material-assembly-group-no: 4646.151.470





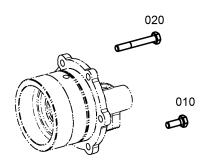
Page 1 from 1

Material number: 4646.015.007

Picture: 464615148500

Material-assembly-group-no: 4646.151.485





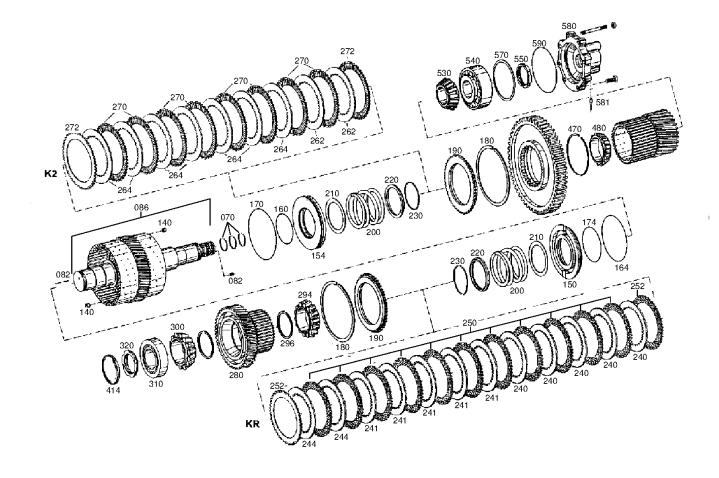
Page 1 from 1

Material number: 4646.015.007

Picture: 464615207800

Material-assembly-group-no: 4646.152.078





Page 1 from 1

Material number: 4646.015.007

Picture: 464615251200

Material-assembly-group-no: 4646.152.512







Page 1 from 1

Material number: 4646.015.007

Picture: 464615254900

Material-assembly-group-no: 4646.152.549





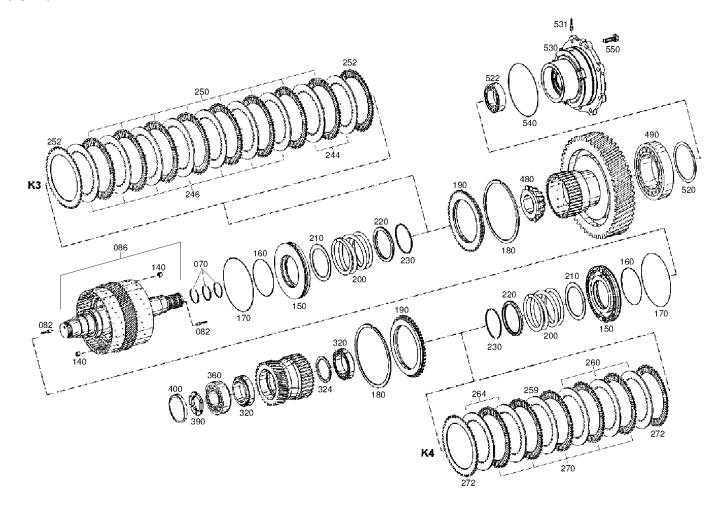
Page 1 from 1

Material number: 4646.015.007

Picture: 464615307400

Material-assembly-group-no: 4646.153.074





Page 1 from 1

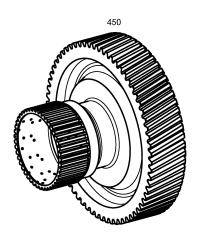
Material number: 4646.015.007

Picture: 464615345700

Material-assembly-group-no: 4646.153.457







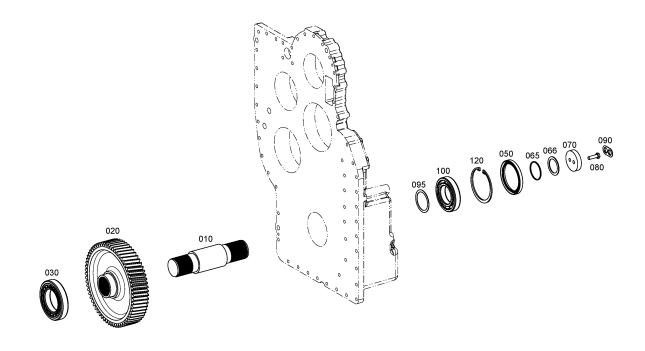
Page 1 from 1

Material number: 4646.015.007

Picture: 464610303500

Material-assembly-group-no: 4646.103.035





Page 1 from 1

Material number: 4646.015.007

Picture: 464610343000

Material-assembly-group-no: 4646.103.430





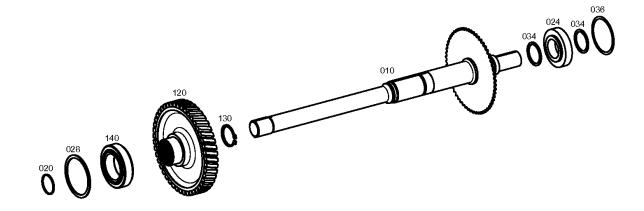
Page 1 from 1

Material number: 4646.015.007

Picture: 464615407600

Material-assembly-group-no: 4646.154.076





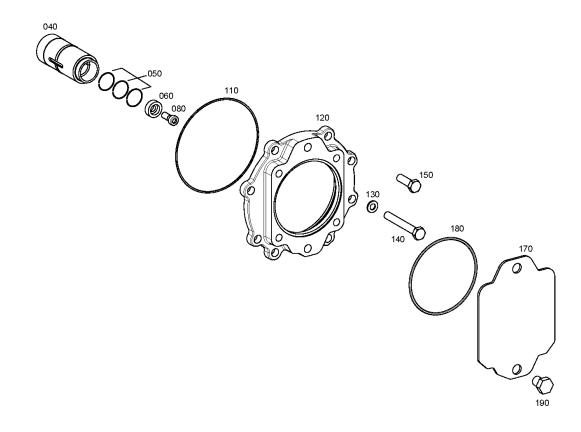
Page 1 from 1

Material number: 4646.015.007

Picture: 464615446700

Material-assembly-group-no: 4646.154.467





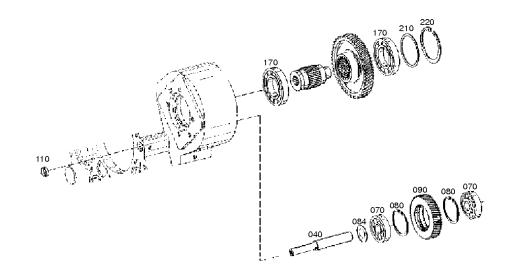
Page 1 from 1

Material number: 4646.015.007

Picture: 464615601100

Material-assembly-group-no: 4646.156.011





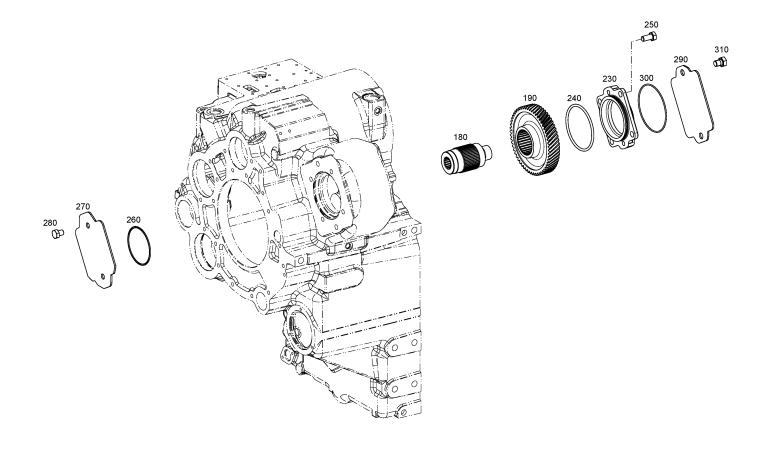
Page 1 from 1

Material number: 4646.015.007

Picture: 464615644600

Material-assembly-group-no: 4646.156.446





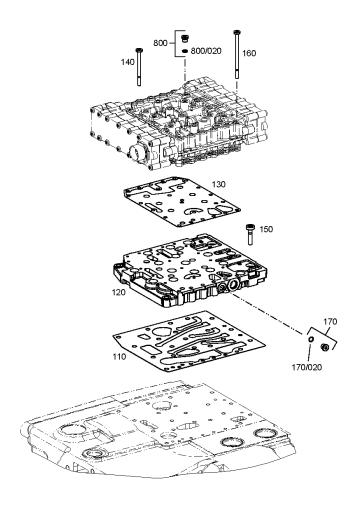
Page 1 from 1

Material number: 4646.015.007

Picture: 464610602200

Material-assembly-group-no: 4646.106.022





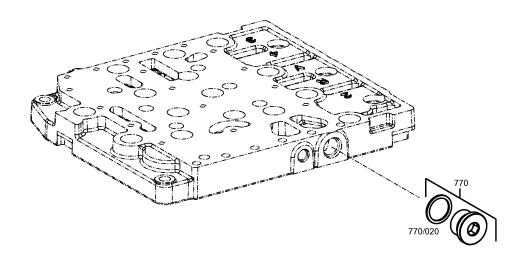
Page 1 from 1

Material number: 4646.015.007

Picture: 465710640100

Material-assembly-group-no: 4657.106.401





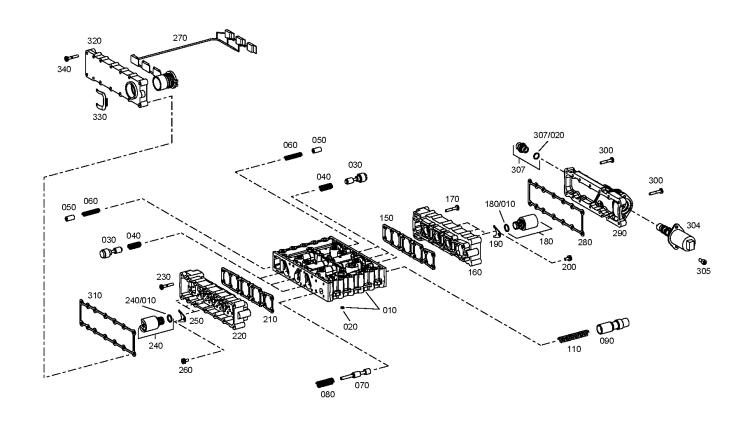
Page 1 from 2

Material number: 4646.015.007

Picture: 465615901801

Material-assembly-group-no: 4656.159.018





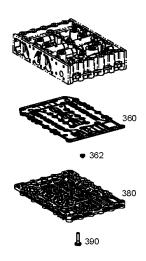
Page 2 from 2

Material number: 4646.015.007

Picture: 465615901802

Material-assembly-group-no: 4656.159.018





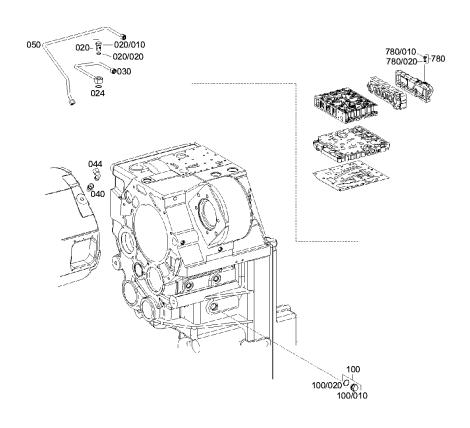
Page 1 from 1

Material number: 4646.015.007

Picture: 464612301100

Material-assembly-group-no: 4646.123.011





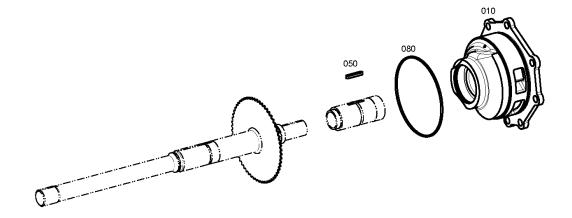
Page 1 from 1

Material number: 4646.015.007

Picture: 464612201200

Material-assembly-group-no: 4646.122.012





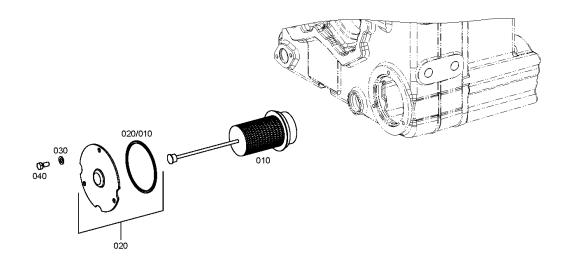
Page 1 from 1

Material number: 4646.015.007

Picture: 464613800400

Material-assembly-group-no: 4646.138.004





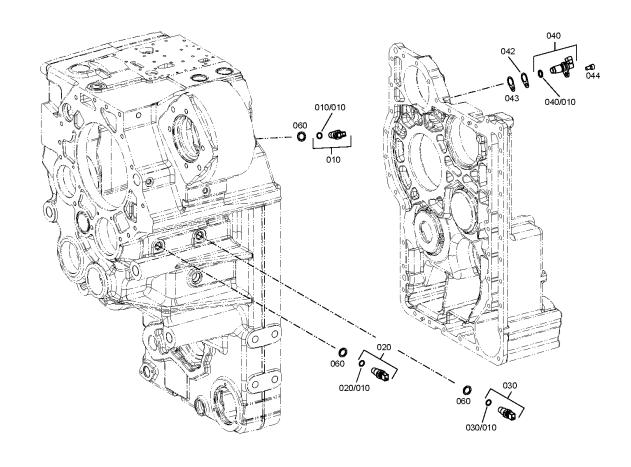
Page 1 from 1

Material number: 4646.015.007

Picture: 464612502350

Material-assembly-group-no: 4646.125.023





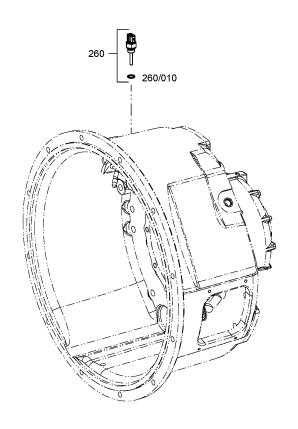
Page 1 from 1

Material number: 4646.015.007

Picture: 464612400600

Material-assembly-group-no: 4646.124.006





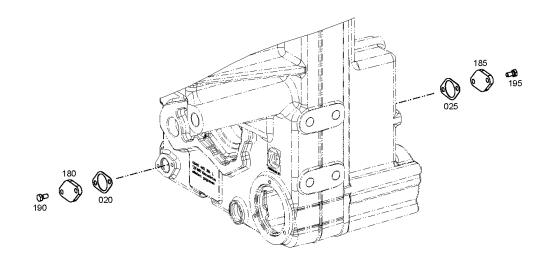
Page 1 from 1

Material number: 4646.015.007

Picture: 464613101000

Material-assembly-group-no: 4646.131.010





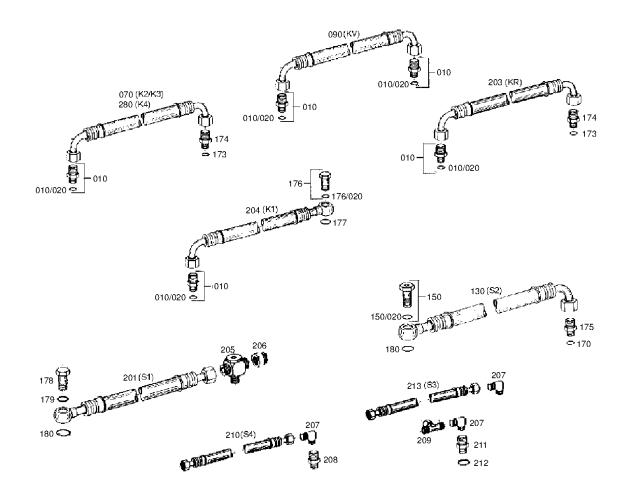
Page 1 from 2

Material number: 4646.015.007

Picture: 464612141401

Material-assembly-group-no: 4646.121.414





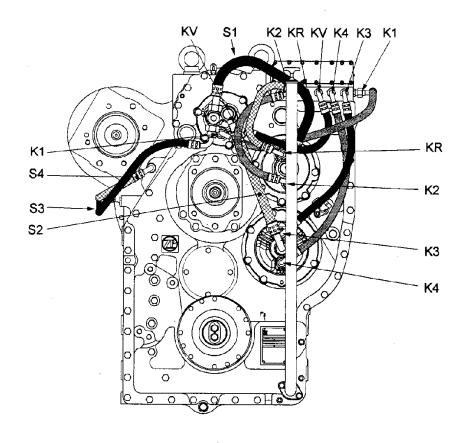
Page 2 from 2

Material number: 4646.015.007

Picture: 464612141402

Material-assembly-group-no: 4646.121.414





Page 1 from 1

Material number: 4646.015.007

Picture: 464618501900

Material-assembly-group-no: 4646.185.019



