

Spare Parts Catalog

9 S 1310 TO KAMAZ PUBLIC JOINT STOCK COMPANY

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY



| Pos. | Information | Amendment number |
|------|---|------------------|
| 001 | Use case | |
| 002 | Customer KAMAZ PUBLIC JOINT STOCK COMPANY | |
| 003 | City Naberezhnye Chelny | |
| 004 | DUNS 64-493-2113 | |
| 005 | Vehicle / Apparatus | |
| 006 | Sales Name | |
| 007 | Manufacturer KAMAZ PUBLIC JOINT STOCK COMPANY | |
| 800 | Engineering Name | |
| 009 | Product Use TRUCK | |
| 010 | Vehicle/Hardware Type ROAD TRACTOR | |
| 011 | SOP | |
| 012 | Engine | |
| 013 | Sales Designation | |
| 014 | Manufacturer Cummins Engine Co. | |
| 015 | Eng.Displ. | |
| 016 | Cylinder | |
| 017 | Nom. power 210 kW | |
| 018 | RPM at nom. power 2500 1/min | |
| 019 | Nom. torque 1020 Nm | |
| 020 | RPM at nom. torque 1500 1/min | |
| 021 | Classification use case | |
| 022 | DESIGNATION, CLUTCH MFZ430 | |
| 023 | MANUFACTURER, CLUTCH ZF-SACHS | |
| 024 | TOTAL NUMBER OF WHEELS 6 | |
| 025 | NUMBER OF DRIVING WHEELS 4 | |
| 026 | DYNAMIC TYRE RADIUS 508 mm | |
| 027 | REAR AXLE RATIO 6.53 | |
| 031 | PERMISS.GROSS VEHICLE WEIGHT 25 t | |
| 032 | PERMISS.GROSS COMBIN.WEIGHT 38 t | |
| 033 | APPROVAL NOTE 1 FIRST FITTING CHECK CARR.OUT | |
| 034 | Product description | |
| 035 | INSTALLATION POS TRANSMISSION HORIZONTAL LEFT | |



| Pos. | Information | Amendment number |
|------|---|------------------|
| 036 | TRANSMISSION ATTACHMENT FLANGE-MOUNTED | |
| 037 | RATIO, BOTTOM GEAR 9.48 | |
| 038 | RATIO, TOP GEAR .75 | |
| 039 | SET OF RATIOS TO | |
| 040 | RATIO, 1ST GEAR 9.48 | |
| 041 | RATIO, 2ND GEAR 6.58 | |
| 042 | RATIO, 3RD GEAR 4.68 | |
| 043 | RATIO, 4TH GEAR 3.48 | |
| 044 | RATIO, 5TH GEAR 2.62 | |
| 045 | RATIO, 6TH GEAR 1.89 | |
| 046 | RATIO, 7TH GEAR 1.35 | |
| 047 | RATIO, 8TH GEAR 1 | |
| 048 | RATIO, 9TH GEAR .75 | |
| 049 | RATIO, 1ST GEAR REVERSE 8.97 | |
| 050 | UEBERSETZUNG PLANETENSATZ 3.48 | |
| 051 | NUMBER OF PLANETARY GEARS 4 | |
| 052 | DESIGN, SHIFT SYSTEM TURNING SHAFT | |
| 053 | POSITION, GEAR SHIFT SYSTEM HORIZONTAL LEFT | |
| 054 | DESIGN, SHIFT PATTERN H-H | |
| 056 | VERSION TUBE R/C PLASTIC-FORM-PIPE | |
| 059 | DESIGN, SEPARATING CLUTCH FULL-SYNCHRONIZED | |
| 062 | REFERENCE LENGTH INPUT SHAFT 286 mm | |
| 063 | STANDARD TYPE INPUT SHAFT SAE | |
| 064 | NUMBER OF WEDGES INPUT SHAFT 10 | |
| 065 | VERSION OF INPUT SHAFT FORM C | |
| 066 | NOMINAL DIAMETER INPUT SHAFT 1.75 in | |
| 067 | DIAMETER, JOURNAL, INPUT SHAFT 25 mm | |
| 068 | TYPE FIT SPIGOTS INPUT SHAFT F7 | |
| 069 | DIAMETER SHAFT OF INPUT SHAFT 44 mm | |
| 070 | BUSH VARIANT INPUT SHAFT WITHOUT GROOVE | |
| 071 | DESIGN,CONN., CLUTCH HOUSING SAE 1 | |
| 075 | DIAMETER, RELEASE FLANGE 60 mm | |

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY



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|------|--|------------------|
| 076 | TYPE FIT RELEASE BEARING FLA. E8 | |
| 077 | DICHTKAPPE AUSRUECKLAGERFL y | |
| 078 | DESIGN BEARING OUTPUT STANDARD SUSPENSION | |
| 079 | OUTER DIA. OUTPUT FLANGE RA 180 mm | |
| 080 | NO.OF SCREWS OUTPUT FLANGE RA 4 | |
| 083 | DIA. THREAD OUTPUT FL. SCR. RA M14 | |
| 084 | REF. LENGTH OUTPUT FLANGE RA 103 mm | |
| 085 | THREAD PITCH OUTPUT FL SCR. RA 1.5 mm | |
| 086 | THREAD LENGTH OUTP.FL SCREW RA 50 mm | |
| 087 | DIMENSION SHIFT TURRET DIST. 229 mm | |
| 088 | MEAS. LOC. SHIFT TURRET DIST. SHIFT LEVER-LOCATION | |
| 108 | SPRING ARRANGEMENT Q2 | |
| 109 | NORMENART HOHLFLANSCH HEXAGON SCREW | |
| 110 | TOOLING SET OF SPRINGS W308 | |
| 111 | SPRING FORCE DETENT PLUNGER RG 153.000 N | |
| 113 | SPRING FORCE,GEAR DETENT NG+GG 200 N | |
| 114 | SELECTION PATTERN VARIANT GEAR SHIFT PATTERN 1 | |
| 117 | SWITCH, REVERSE GEAR y | |
| 118 | DESIGN, RG (REV.GEAR) SWITCH CLOSING | |
| 119 | NOTE ON SWITCH, REVERSE GEAR GEAR SHIFT RAIL | |
| 120 | PROT. CAP SWITCH, REVERSE GEAR y | |
| 121 | DESIGN, CONNECTION, RG SWITCH BAYONET+PLUG | |
| 123 | SWITCH, NEUTRAL GEAR y | |
| 124 | DESIGN,NG(NEUTRAL GEAR)SWITCH OPENING SWITCH | |
| 125 | PROT.CAP SWITCH, NEUTRAL GEAR y | |
| 126 | DESIGN, CONNECTION, NG SWITCH BAYONET+PLUG | |
| 128 | FUNCTION OF R/C SWITCH GP | |
| 129 | DESIGN, GP SWITCH OPENING SWITCH | |
| 130 | PROTECTING CAP GP SWITCH y | |
| 131 | DESIGN, CONNECTION, GP SWITCH BAYONET+PLUG | |
| 132 | REF.LENGTH,RELEASE BEAR.FLAN 170 mm | |
| 134 | ATTACHED AGRREGATES 1 WITHOUT WSK | |



| Pos. | Information | Amendment number |
|------|---|------------------|
| 135 | ATTACHM.POS.HEAT EXCHANGER WITHOUT GROOVE | |
| 136 | VER. TRANSMISSION VENTILATION BREATHER | |
| 139 | ATTACHMENT VARIANT, RETARDER WITHOUT GROOVE | |
| 140 | LENGTH CLUTCH HOUSING 174 mm | |
| 142 | TYPE OF RELEASE MECHANISM PULLED | |
| 143 | VERSION OF CLUTCH CYLINDER SERVO | |
| 144 | DIAMETER, CLUTCH CYLINDER 100 mm | |
| 145 | ASSEMBLY POS. CLUTCH CYLINDER 6 | |
| 146 | LENGTH TAPPET CLUTCH CYLINDER 127 mm | |
| 147 | DESIGN LUBRI.CONN. REL.BEARING WITHOUT GROOVE | |
| 148 | THREAD DIA. MTG BOLT SUSPENSION M16 | |
| 151 | THREAD PITCH SUSPENSION 2 mm | |
| 152 | DESIGN WEAR INDICATOR CLUTCH WITHOUT GROOVE | |
| 153 | DESIGN SWITCH CLUTCH PREPARED | |
| 158 | OUTER DIAMETER RELEASE BEARING 60 mm | |
| 160 | WRENCH SIZE, RELEASE FORK 128 mm | |
| 161 | LENGTH, RELEASE BEARING 82 mm | |
| 163 | DESIGN PULSE SENSOR INPUT WITHOUT GROOVE | |
| 165 | PROT.CAP PULSE SENSOR INPUT n | |
| 167 | NO. PULSES PULSE SENSOR SFAH68 8 IMP/U | |
| 169 | VERSION PULSE SENSOR SFA H68 WITH | |
| 171 | PROT. CAP PULSE SENSOR SFA H68 y | |
| 185 | NOTE ON OIL FILL FILL IN OVERFLOW | |
| 186 | POSITION, OIL FILLER HOUSING, LH SIDE | |
| 187 | OIL CAPACITY, GEARBOX 8.8 dm3 | |
| 189 | OIL GRADE PERMISSIBLE ACC. TO TE-ML02 | |
| 191 | COLOR JET BLACK | |
| 192 | COLOUR CLASSIFICATION ACC. TO RAL 9005 | |
| 193 | PAINTING, ZF STANDARD 915 W | |
| 194 | CODING OUTER CONSERVATION KA1 | |
| 195 | SCOPE OUTER CONSERVATION T | |
| 196 | CODING INNER CONSERVATION KI1 | |

Tecnical Cover Page 5 from 5

Material number: 1324.001.048 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY



| Pos. | Information | Amendment number |
|------|---|------------------|
| 197 | CONSERVATION SPECIFICATION ZFN 916 | |
| 198 | CODIERUNG STOPFENANZAHL | |
| 199 | Documents | |
| 200 | Checkliste_CKD Text-document 1324.199.004 | |
| 201 | TURN.SHAFT CONT Drawing 1324.149.004 | |
| 202 | TURN.SHAFT CONT Assembly 1324.149.004 | |
| 203 | 9-SPEED GEARBOX Drawing 1324.001.042 | |
| 204 | 9-SPEED GEARBOX Assembly 1324.001.042 | |
| 205 | GEARSHIFT SYST. Drawing 1324.172.009 | |
| 206 | GEARSHIFT SYST. Assembly 1324.172.009 | |
| 207 | 9-SPEED GEARBOX Drawing 1324.601.016 | |
| 208 | KUPPLUNGSGLOCKE Drawing 6060.000.001 | |
| 209 | CLUTCH HOUSING Drawing 6060.600.029 | |
| 210 | 9-SPEED GEARBOX Assembly 1324.601.016 | |



| Graphics | Pos. | Material number | Name | VKF | Amend. no. | Amend. start | Prod. no. | Material feature / tech. info. | ID |
|-------------|------|-----------------|--------------------|-----|-----------------|-----------------|-----------|--------------------------------|----|
| 062.01.15-1 | 110 | 1324.101.038 | GEARBOX HOUSING | 1 | | 00 00 0000 | | NEW ECOMID*SG*WA *SEP.K- | 3 |
| 062.01.13-1 | 110 | 1324.101.038 | GEARBOX HOUSING | 1 | | 00.00.0000 | | GEHAEUSE*O.SERVO | 3 |
| 062.01.15-1 | 120 | 1324.101.801 | GEARBOX HOUSING | 1 | | 00.00.0000 | | NEW ECOMID *ENTLUEFTER | 3 |
| 062.01.15-1 | 122 | 1304.101.800 | CLOSING COMPONENTS | 1 | | 00.00.0000 | | NA-OEFFNUNG | 3 |
| 062.02.10-1 | 140 | 1304.102.455 | CONNPLATE | 1 | | 00.00.0000 | | L=170*D=60E8 | 3 |
| 062.02.10-1 | 150 | 1324.102.802 | INPUT SHAFT | 1 | | 00.00.0000 | | O.WSK*DICHTKAPPE | 3 |
| 062.02.10-1 | 910 | 1324.102.011 | INPUT SHAFT | 1 | | 00.00.0000 | | 9,48-0,75 *L=286*SAE10C 1 3/4 | 3 |
| 062.03.07-1 | 180 | 1324.103.800 | LAYSHAFT | 1 | | 00.00.0000 | | O.WSK*PUMPE | 3 |
| 062.03.07-1 | 920 | 1324.103.006 | LAYSHAFT | 1 | | 00.00.0000 | | 9,48-0,75 9 S 1310 TO | 3 |
| 062.04.08-1 | 930 | 1324.104.007 | MAIN SHAFT | 1 | | 00.00.0000 | | 9,48-0,75 *9S 1310 TO *E21 | 3 |
| 002.04.08-1 | 930 | 1324.104.007 | MAIN SHAFI | 1 | | 00.00.0000 | | *OPTIMIERTE SYNCHONISIERUNG | 3 |
| 062.06.27-1 | 230 | 1324.106.004 | GEAR SHIFT SYSTEM | 1 | | 00.00.0000 | | SG*WA*WI/WII *3/4G | 3 |
| 002.00.27-1 | 230 | | | 1 | | 00.00.0000 | | M.UMLENKG*1/2G O.UMLENKG | 3 |
| 062.06.27-1 | 238 | 1324.106.406 | CONNECTING PARTS | 1 | | 00.00.0000 | | WA*RG-SCHL*NG-OEFF*BAJO | 3 |
| 002.00.27 1 | 230 | 1324.100.400 | CONTRACTING TARTS | | | | | *NEW ECOMID*H-H | |
| 062.07.15-1 | 282 | 1324.107.800 | GEAR SHIFT HOUSING | Z | 0000389411 0 | 106 04 2009 | | O.ABSTUETZPUNKT | 3 |
| 062.07.15-1 | 910 | 1324.107.006 | GEAR SHIFT HOUSING | 1 | | 00.00.0000 | | NEW ECOMID*H-H*153N *WL/WR | 3 |
| 062.07.15-1 | 914 | 1324.107.408 | GEAR SHIFT SHAFT | 1 | | 00.00.0000 | | NEW ECOMID*WI*228*HH-WL | 3 |
| 062.08.22-1 | 930 | 1324.170.011 | COVER | 1 | | 00.00.0000 | | NEW ECOMID*WL/SE*WI | 3 |
| 062.08.22-1 | 934 | 1324.170.802 | COVER | 1 | | 00.00.0000 | | WL | 3 |
| 062.12.29-1 | 922 | 1324.149.026 | SET OF SPRINGS | 1 | | 00.00.0000 | | WL*H-H*Q2*W308 | 3 |
| 062.43.09-1 | 20 | 1304.131.069 | GP HOUSING | Z | 0000150241 | 13.11.2008 | | 9S109 *O.AUSGL.SCHEIBE *GP- | 3 |
| 002.43.09-1 | 20 | 1304.131.009 | of housing | 1 | 0 | 13.11.2008 | | KOLBEN*D=100MM | 3 |
| 062.43.09-1 | 30 | 1304.131.400 | CLOSING COMPONENTS | 1 | | 00.00.0000 | | NA-OEFFNUNG | 3 |
| 062.43.09-1 | 512 | 1324.131.800 | HOUSING GP | 1 | | 00.00.0000 | | NEW ECOMID*6KT.SCHRAUBE | 3 |
| 002.43.09-1 | 312 | 1324.131.000 | LOOSING GP | 1 | | 00.00.0000 | 5.0000 | *GP-KOLBEN*D=100MM | 3 |
| | 40 | 1324.132.003 | PLANETARY DRIVE | C | | 0 00.00.0000 | | NEW ECOMID*SOLO*4-RAED | |
| 062.44.13-1 | | | | 9 | | | | *SYNCHR. D=165 *9S 1110 TD/9S | 3 |
| | | | | | | | | 1310 TO | |
| 062.44.13-1 | 50 | 1324.132.403 | PLANETARY DRIVE | G | 01004126E1 0 | | | AD=180*4XM14X1,5X50 *E/Z8 | 3 |

VKF Incidence factor

ID Identification (output code)

Assembly group overview Page 2 from 2

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY



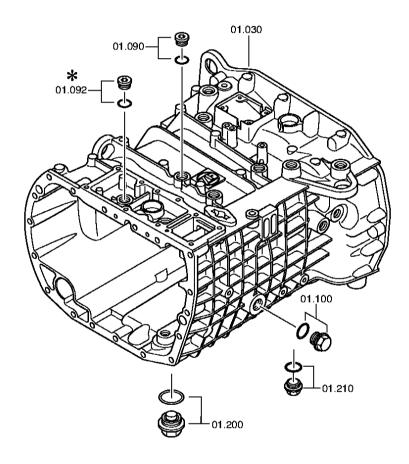
| Graphics | Pos. | Material number | Name | VKF | Amend. | Amend. | Prod. no. | Material feature / tech. info. | ID |
|-------------|-------|-----------------|-----------------------|-----|------------|------------|------------|--------------------------------|----|
| O'upines | 2 000 | 112002202 2202 | 1 (41112 | , | no. | start | 1100011101 | 112001101101101101 | |
| 062.44.13-1 | 60 | 1324.132.800 | PLANETARY DRIVE | 1 | | 00.00.0000 | | NEW ECOMID*3,48*4-RAEDRIG | 3 |
| 062.45.05-1 | 70 | 1324.133.001 | SYNCHRONIZER | Ç |)1004126E1 | 00.00.0000 | | NEW ECOMID*SOLO | 2 |
| 002.43.03-1 | /0 | 1324.133.001 | STNCHRONIZER | 1 | 0 | 00.00.0000 | | *MOLYBDAEN | |
| 062.45.05-1 | 80 | 1304.133.404 | SYNCHRONIZER | 1 | | 00.00.0000 | | MOLYB. | 3 |
| 062.46.09-1 | 90 | 1324.134.004 | GP SHIFT SYSTEM | 1 | | 00.00.0000 | | KOLBEN-D=100MM*BATCH2 | 2 |
| 002.40.09-1 | 90 | 1324.134.004 | OF SHIFT STSTEM | 1 | | 00.00.0000 | | *ANSCHLAG GEDAEMPFT*145N | 3 |
| 062.46.09-1 | 554 | 1304.134.407 | CONNECTING PARTS | 1 | | 00.00.0000 | | GP-OEFF*BAJONETT | 3 |
| 062.47.02-1 | 190 | 1304.135.005 | SPEEDOMETER COVER | 1 | | 00.00.0000 | | E-TACHO*GEBER*BAJONETT | 3 |
| 062.47.02-1 | 194 | 1304.135.803 | SPEEDOMETER COVER | 1 | | 00.00.0000 | | E-TACHO | 3 |
| 062.57.02-1 | 390 | 1304.145.004 | RANGE SELECTION | 1 | | 00.00.0000 | | ECOMID*WA*W I | 3 |
| 061.92.27-1 | 480 | 6060.101.840 | ANCHORAGE | 1 | | 00.00.0000 | 0 | 9XM18X1,5X85*1XM18X1,5X160*AL- | 3 |
| 001.92.27-1 | 460 | | | | | 00.00.000 | | GEHAEUSE | 3 |
| 061.92.27-1 | 900 | 6060.101.692 | CLUTCH HOUSING | 1 | | 00.00.0000 | 00.00.0000 | SAE 1*L=174,0 *VERSCHL.DECKEL | 3 |
| 001.92.27-1 | | | | 1 | | 00.00.0000 | | *M.KUPPL.VERST-6 | 3 |
| 061.92.27-1 | 920 | 6060.101.877 | ANCHORAGE | 1 | | 00.00.0000 | | LAGERBOCK *ZF KAMA | 3 |
| 061.93.30-1 | 910 | 6060.168.001 | CLUTCH RELEASE DEVICE | 1 | | 00.00.0000 | | GABEL SW128 | 3 |

Material number: 1324.001.048 Plant: 062.01.15-1

GEARBOX HOUSING

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEARBOX HOUSING



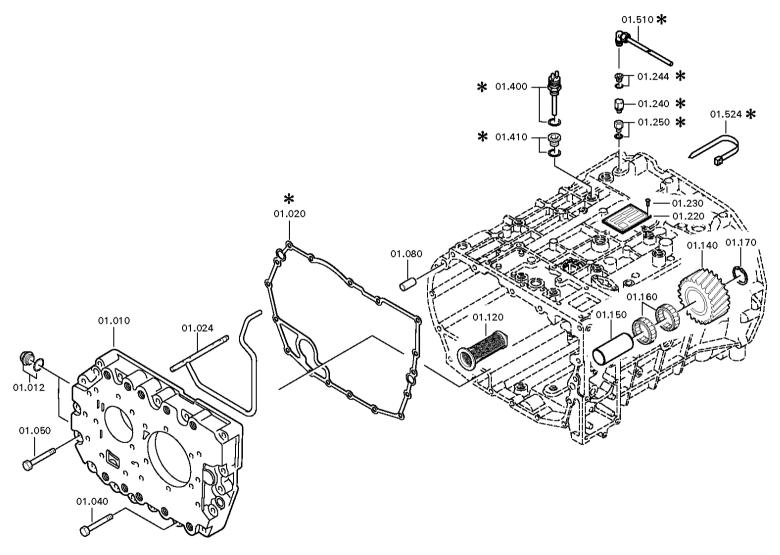


Material number: 1324.001.048 Plant: 062.01.82-1

GEARBOX HOUSING

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEARBOX HOUSING



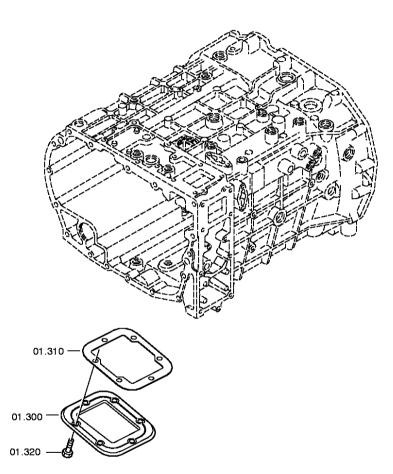


Material number: 1324.001.048 Plant: 062.01.90-1

GEARBOX HOUSING

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEARBOX HOUSING





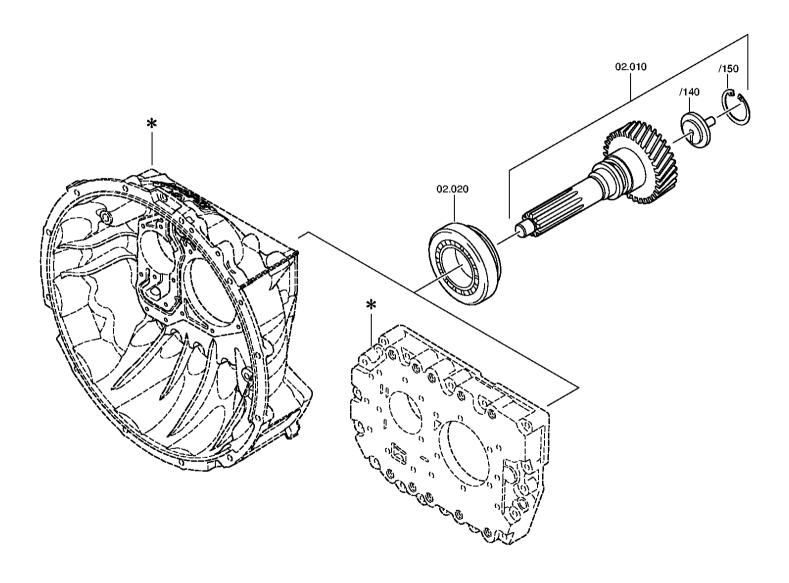
Material number: 1324.001.048 Plant: 062.02.10-1

INPUT SHAFT

CONNPLATE

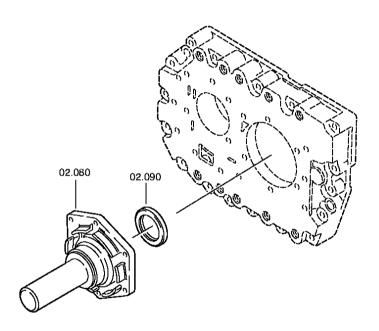
9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY





Plant: 062.02.40-1 INPUT SHAFT 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY CONNPLATE



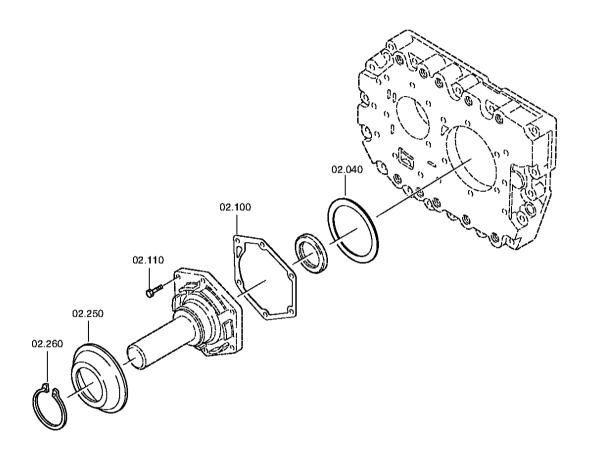


Material number: 1324.001.048 Plant: 062.02.81-1

INPUT SHAFT

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY CONNPLATE





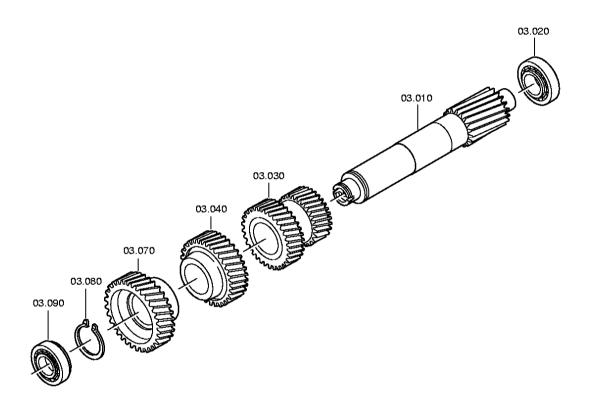
ZF 16S 151 MURAT MAKINA

Material number: 1324.001.048 Plant: 062.03.07-1

LAYSHAFT

LAYSHAFT



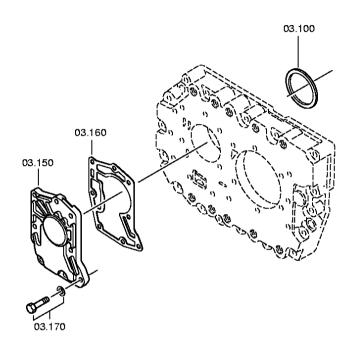


Material number: 1324.001.048 Plant: 062.03.81-1

LAYSHAFT

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY LAYSHAFT



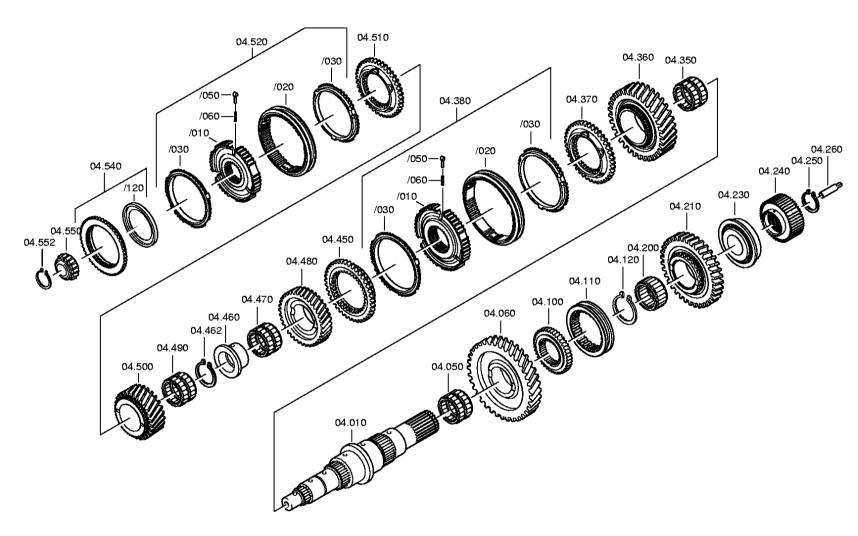


Plant Page 1 from 1

Material number: 1324.001.048 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY

Plant: 062.04.08-1 MAIN SHAFT Material-assembly-group-no: 1324.104.007



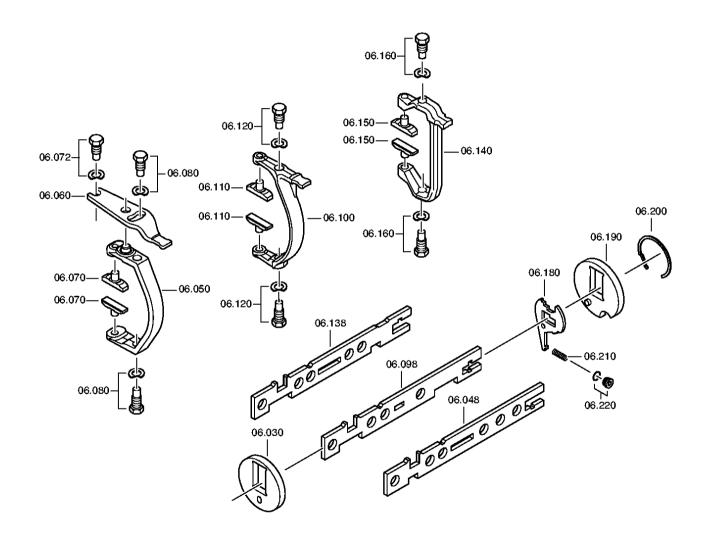


Material number: 1324.001.048 Plant: 062.06.27-1

GEAR SHIFT SYSTEM

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEAR SHIFT SYSTEM



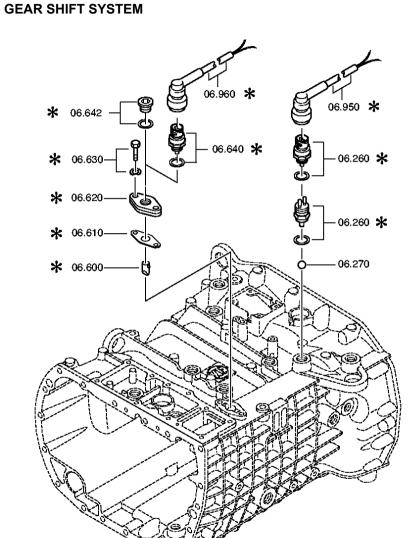


Material number: 1324.001.048 Plant: 062.06.50-1

GEAR SHIFT SYSTEM

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY



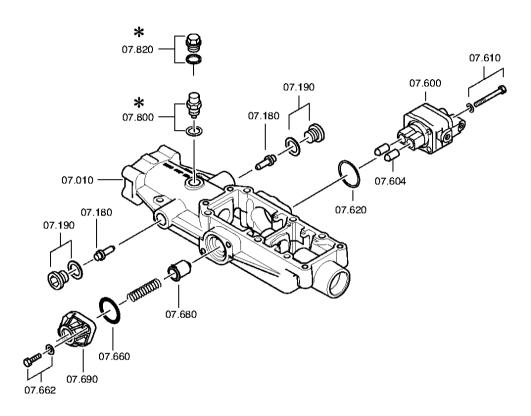


Material number: 1324.001.048 Plant: 062.07.15-1

GEAR SHIFT HOUSING

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEAR SHIFT HOUSING



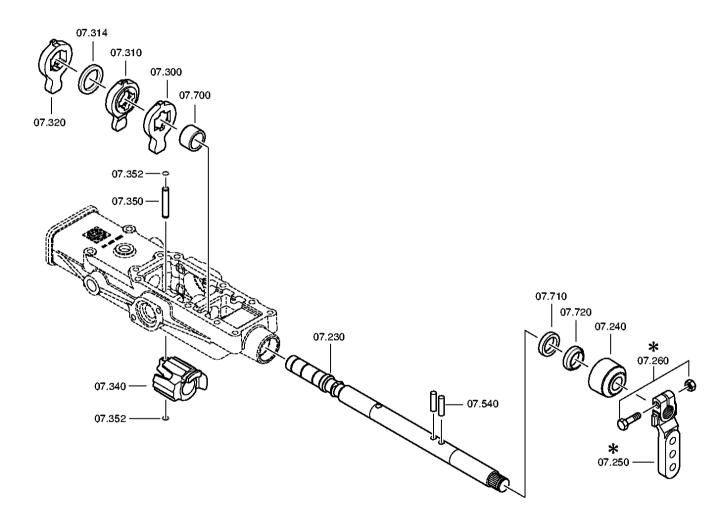


Material number: 1324.001.048 Plant: 062.07.58-1

GEAR SHIFT HOUSING

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GEAR SHIFT HOUSING

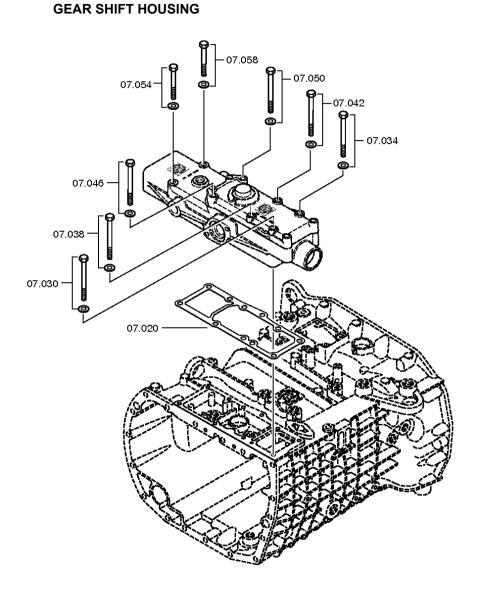




Material number: 1324.001.048 Plant: 062.07.85-1

:: 062.07.85-1 GEAR SHIFT HOUSING



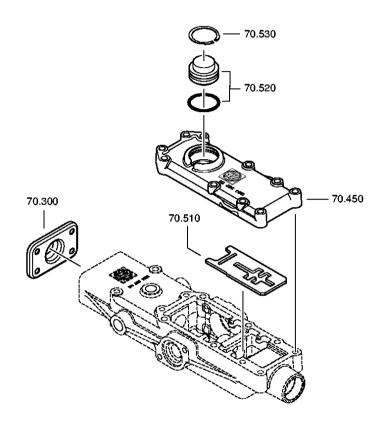


Material number: 1324.001.048 Plant: 062.08.22-1

COVER

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY COVER



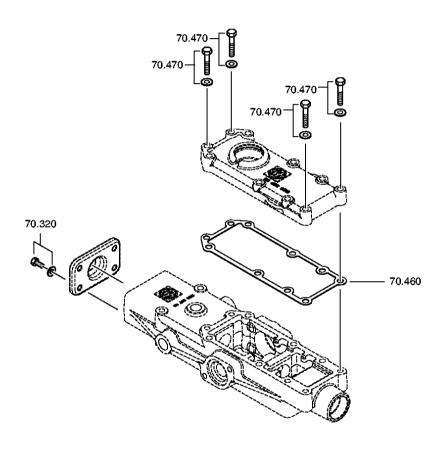


Material number: 1324.001.048 Plant: 062.08.81-1

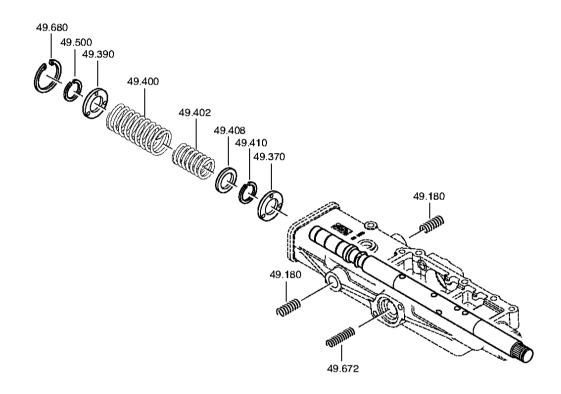
COVER

9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY COVER



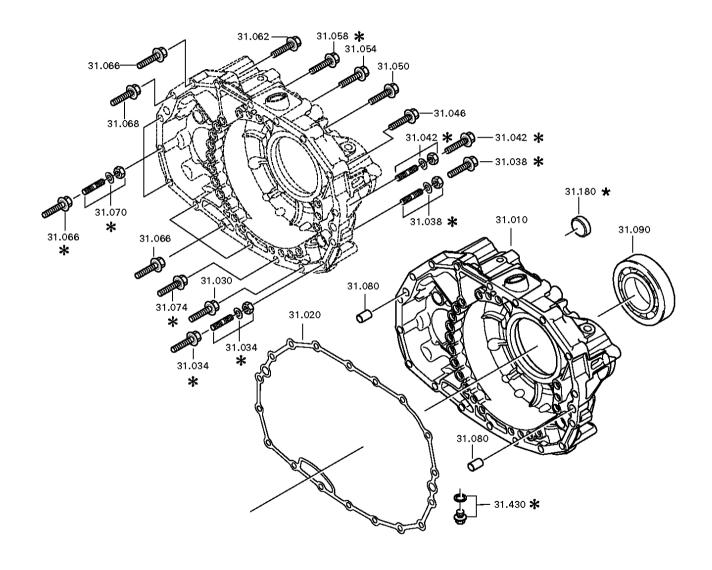






Material number: 1324.001.048 Plant: 062.43.09-1 GP HOUSING 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GP HOUSING

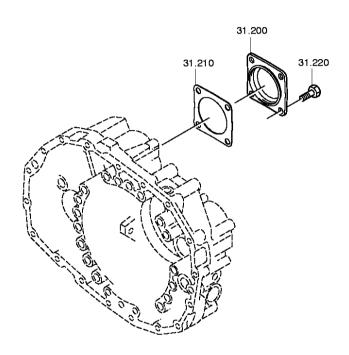




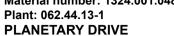
Plant: 062.43.40-1 **GP HOUSING GP HOUSING**

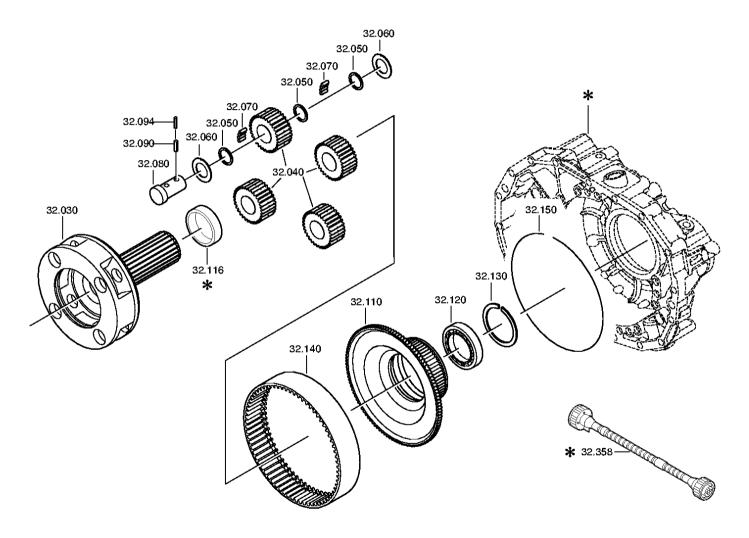






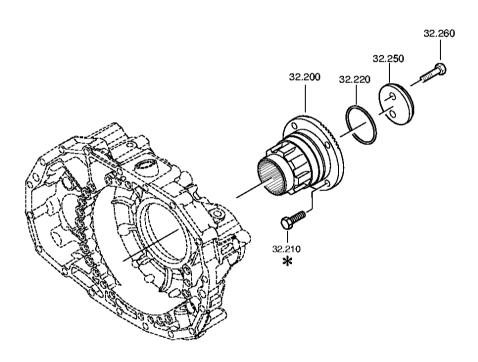


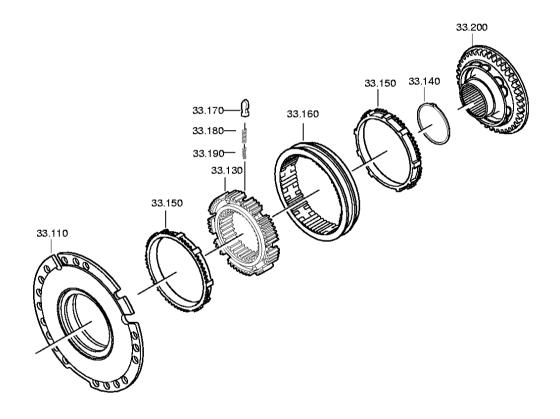




Plant: 062.44.59-1 PLANETARY DRIVE 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY PLANETARY DRIVE

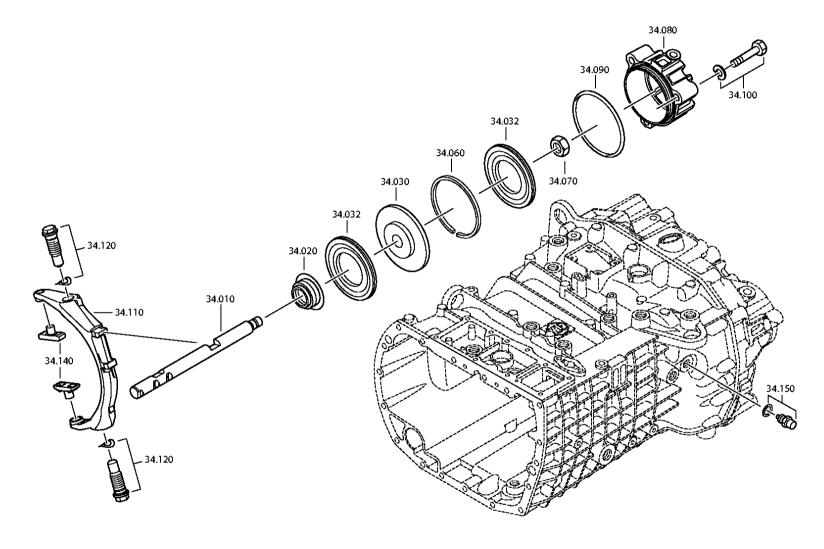






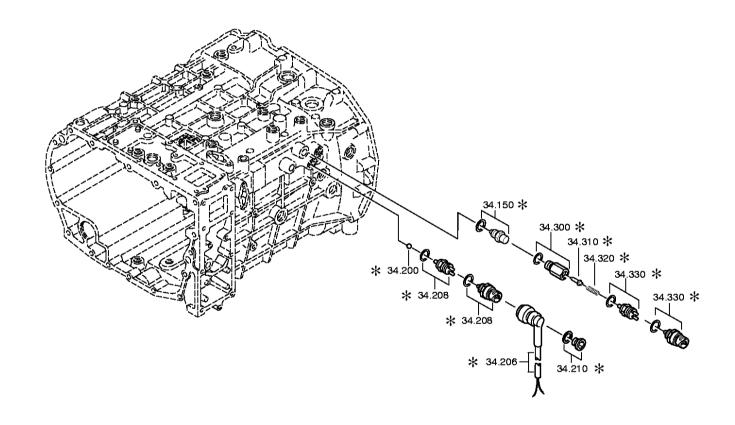
Plant: 062.46.09-1 GP SHIFT SYSTEM GP SHIFT SYSTEM





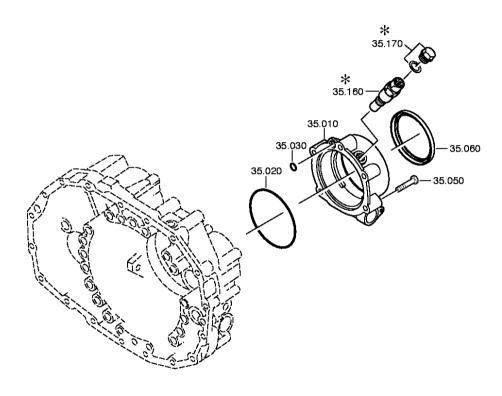
Plant: 062.46.40-1 GP SHIFT SYSTEM 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY GP SHIFT SYSTEM





Plant: 062.47.02-1 SPEEDOMETER COVER 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY SPEEDOMETER COVER



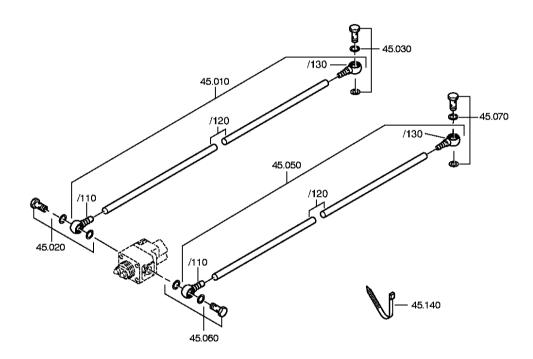


Material number: 1324.001.048 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY

Plant: 062.57.02-1 RANGE SELECTION

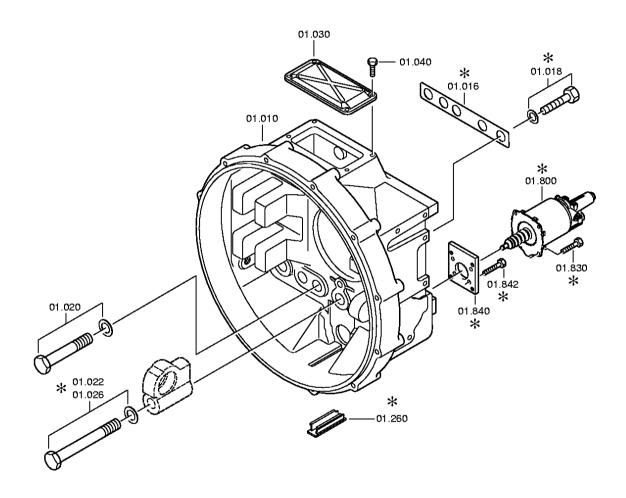
Material-assembly-group-no: 1304.145.004





CLUTCH HOUSING





Material number: 1324.001.048 9 S 1310 TO / KAMAZ PUBLIC JOINT STOCK COMPANY

Plant: 061.93.30-1 CLUTCH RELEASE DEVICE

Material-assembly-group-no: 6060.168.001



