

01.07.2021

Spare Parts Catalog 4 WG 208 B

Material number: 4644.024.195

Current date: 01.07.2021

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Notes relating to the spare parts catalog

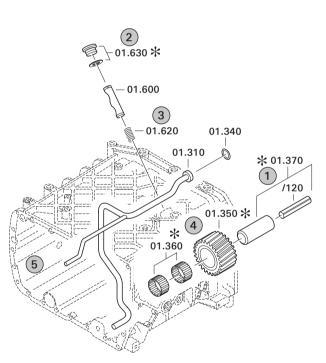


Setup of the spare parts catalog

- Cover sheet
- Tecnical Cover (only in SDM print)
- Overview of figures
- Figure
- Associated parts list
- Next figure
- Associated parts list

- ..

Figure and parts list



Overview of figures

| Bildtafel Figure | | | Technische Info Technical info | Description (Benennung) | Menge Quantity | Einheit Unit |
|---------------------|---------------------------------|----------------|-----------------------------------|----------------------------|-------------------|-----------------|
| 068.08.17 | 068.08.17 1316.170.001 AUSLEGER | | WL | SHIFT TURRET | 1 | Stk |
| 068.08.06 | 68.08.06 1316.170.031 DECKEL | | WL*H-H *VM | COVER | 1 | Stk |
| 0680814 | 1316.170.808 | DECKEL | WL*AUSL+GEH*H-H*HF160N | COVER | 1 | Stk |
| 08 | 1316.170.441 | ANSCHLUSSTEILE | WL*NG-VORB*RG-SCHL*168N *BAJONETT | CONNECTING PARTS | 1 | Stk |

The "gap" indicates that there is no separate graphics panel (poster) for this assembly The parts of this assembly are shown with the same mid-section number on the figure

1 Positions and subpositions

| Pos. | Sachnummer Product number | Benennung (Description) | | Description (Benennung) | Menge Quantity | Einheit Unit |
|-------|------------------------------|----------------------------|---------------------|----------------------------|-------------------|-----------------|
| 0370 | 1315.201.054 | RUECKLAUFBOLZEN | KPL.16S151*SG*L= 79 | REV.IDLER SHAFT | 1 | Stk |
| /0120 | 0631.329.293 | SPANNSTIFT | | SLOT. PIN | 1 | Stk |

Positions marked with "/" are the individual items of a completion For example: Position 0370 contains a centering pin with the position /0120

2 Combinations with standardized parts

| | | Sachnummer Product number | Benennung (Description) | | Description (Benennung) | Menge Quantity | Einheit Unit |
|---|------|------------------------------|----------------------------|-----------|----------------------------|-------------------|-----------------|
| (| 0630 | | VERSCHL.SCHR. | | SCREW PLUG | 1 | Stk |
| | | 0636.302.067 | VERSCHL.SCHR. | | SCREW PLUG | 1 | Stk |
| | | 0634.801.249 | DICHTRING | A 26 X 31 | SEALING RING | 1 | Stk |

The parts list shows the components included in the combination of standardized parts

3 Depiction of position/item number on the figure and in the parts list

01.620 - on the figure 01 relates to the assembly in which the position is included. Due to program-related reasons, it is shown on the figure.

0620 - in the parts list

| Pos. | Sachnummer Product number | Benennung (Description) | Technische Info Technical info | Description (Benennung) | Menge Quantity | Einheit Unit |
|------|------------------------------|----------------------------|--------------------------------|----------------------------|-------------------|-----------------|
| 0620 | 0732.040.736 | DRUCKFEDER | | COMPRESSION SPRING | 1 | Stk |

(4) *-Positions

Positions marked with an * are optional i.e. inclusion in the parts list is not mandatory. The following note is shown on the figure

je nach Stücklistenausführung depending on spec. number suivant la nomenclature secondo la distina base

(5) Parts, dotted display

Parts with dotted display on the figure are only used for orientation of other parts

Technical Cover

Page 1 from 3



| Pos. | Information | Amendment number |
|------|--|------------------|
| | CUSTOMER: JOHN DEERE (CHINA) | |
| | 1.PERFORMANCE CALC.: 4644.711.818 | |
| | VEHICLE DESIGNATION: RADLADER 5 MT | |
| | WEIGHT EMPTY: 18,000 TO | |
| | ENGINE: JOHN DEERE 6068 | |
| | ENGINE POWER: 167,7 KW | |
| | SPEED: 1.800 U/MIN | |
| | INPUT TORQUE: 1.040 NM | |
| | SPEED: 1.400 U/MIN | |
| | TYRE SIZE: 23,5-R25 | |
| | TYRE RADIUS DYN.: 0,769 M | |
| | AXLE RATIO: 22,850 | |
| | MAX. SPEED: 40,2 KM/H | |
| | TRANSMISSION TYPE 4WG 208B | |
| | DROP CENTER DISTANCE: 555 MM | |
| | VEHICLE: LOADER | |
| | 1. GEAR FORWARD: 4,862 | |
| | 2. GEAR FORWARD: 2,605 | |
| | 3. GEAR FORWARD: 1,126 | |
| | 4. GEAR FORWARD: 0,626 | |
| | 1. GEAR REVERSE: 4,862 | |
| | 2. GEAR REVERSE: 2,605 | |
| | 3. GEAR REVERSE: 1,126 | |
| | CONVERTER: W 300 | |
| | CONVERTER PART NR.: 030 H 285 | |
| | LOCK-UP CLUTCH: WITHOUT | |
| | STALL TORQUE RATIO: 1,99 | |
| | TORQUE CONVERTER ABSORP 721NM | |
| | STATOR FREEWHEEL: WITHOUT | |
| | ENGINE INPUT: DIRECT MOUNTED TO ENGINE | |
| | ENGINE: CUMMINS | |
| | ENGINE-CONNECTION: 4644500382 | |
| | OUTPUT: STANDARD | |

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Technical Cover

Page 2 from 3



| Pos. | Information | Amendment number |
|------|---|------------------|
| | OUTPUT CONVERTER SIDE: WITHOUT AXLE DISCONNECT | |
| | OUTPUT FLANGE CONVERTER MECH 7 C | |
| | OUTPUT PTO SIDE: WITH PARKING BRAKE | |
| | VERSION BRAKE: DRUM BRAKE | |
| | OUTPUT FLANGE PTO SIDE: MECH 7 C | |
| | POWER TAKE OFF: 2 PTO ENGINE-DEPENDENT | |
| | POWER TAKE OFF LEFT: | |
| | FLANGE LHS: SAE C 2/4 HOLE | |
| | DRIVER / PROFILE: SAE C 12/24 DP 14 T | |
| | POWER TAKE OFF RIGHT: | |
| | FLANGE RHS : SAE C 2/4 HOLE | |
| | DRIVER / PROFILE: SAE C 12/24 DP 14 T | |
| | GEAR CHANGE CONTROL: CODE G | |
| | VOLTAGE: 24 VOLT | |
| | SETTING SPECIFICATION: 4644 700 681 | |
| | INDUCTIVE SENSOR / INPU WITHOUT | |
| | INDUCTIVE SENSOR / OUTP WITH | |
| | SPEED CONTROL: CONNECTION VIA EST | |
| | OIL LEVEL TUBE: WITHOUT | |
| | OIL DIPSTICK: WITHOUT | |
| | FILTER INSTALLATION: DIRECT MOUNTED | |
| | EMERGENCY STEERING PUMP WITHOUT | |
| | OIL TEMPERATURE SENSOR: WITHOUT | |
| | ELECTRIC PARTS ORDER: INCLUDED IN SCOPE OF SUPPLY | |
| | SEPARATE ORDER: WITHOUT | |
| | GROUP LOOSE PARTS: 4644 183 106 | |
| | CONTROL UNIT: EST 125 | |
| | GEAR SELECTOR: WITHOUT | |
| | 2ND GEAR SELECTOR: WITHOUT | |
| | DISPLAY: WITHOUT | |
| | LOAD SENSOR: WITHOUT | |
| | WIRING: WITHOUT | |
| | OIL CAPACITY TRANSM.: CA. 28 LITRE | |

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Technical Cover

Page 3 from 3



| Pos. | Information | Amendment number |
|------|---|------------------|
| | OIL FILLING TRANSM.: WITHOUT | |
| | OIL GRADE TRANSM.: TE- ML 03 | |
| | PRIMER PAINT: YELLOW RAL 1006 (SPECIAL PRIMER AND TOP COATING FROM CU | |
| | DOCUMENTATION GEAR BOX: | |
| | SECTION DRAWING: 4644.024.146 | |
| | INSTALLATION DRAWING: 4644.624.195 | |
| | GEARBOX DIAGRAM: IN INSTALLATION DRAWING | |
| | OIL CIRCUIT DIAGRAM: 4644.700.684 IN 683 | |
| | INSTALL. INSTRUCTIONS: 4644.700.711 | |
| | DOCU. CONTROL UNIT: | |
| | DRAWING 6057 608 001 | |
| | DRAWING GEAR SEL. 1: 6006 630 026 | |
| | CONNECTION DIAGRAM: 6006 700 582 | |
| | WIRING DIAGRAM: 6029 702 440 | |
| | CONNECTION DIAGRAM: 6029 702 441 | |

Assembly group overview

Page 1 from 2



| Graphics | Pos. | Material number | Name | Quantit y | Amend. no. | Techn. Info. |
|------------------|------|-----------------|----------------------|--------------|------------|--------------|
| 4644130702 50 | 270 | 4644.130.702 | ENGINE CONNECTION | 1 | | |
| 4166030196 00 | 500 | 4166.030.196 | CONVERTER | 1 | | |
| 4644102137 00 | 30 | 4644.102.137 | INPUT | 1 | | |
| 4644101249 00 | 10 | 4644.101.249 | TRANSMISSION HOUSING | 1 | | |
| 4644101491 00 | 20 | 4644.101.491 | TRANSMISSION HOUSING | 1 | | |
| 4644108232 00 | 150 | 4644.108.232 | COUNTERSHAFT | 1 | | |
| 4644151103 50 | 350 | 4644.151.103 | COUPLING | 1 | | |
| 4644151547 00 | 355 | 4644.151.547 | COUPLING | 1 | | |
| 4644152135 10 | 360 | 4644.152.135 | COUPLING | 1 | | |
| 4644152554 00 | 365 | 4644.152.554 | COUPLING | 1 | | |
| 4644153121 50 | 370 | 4644.153.121 | COUPLING | 1 | | |
| 4644153511 00 | 375 | 4644.153.511 | COUPLING | 1 | | |
| 4644103107 00 | 50 | 4644.103.126 | OUTPUT | 1 | | |
| 4644103481 00 | 60 | 4644.103.481 | OUTPUT | 1 | | |
| 4644154080 00 | 380 | 4644.154.080 | POWER TAKE-OFF | 1 | | |
| 4644154476 00 | 390 | 4644.154.476 | POWER TAKE-OFF | 1 | | |

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Assembly group overview Page 2 from 2



| Graphics | Pos. | Material number | Name | Quantit | Amend. no. | Techn. Info. |
|------------------|------|-----------------|-------------------------|---------|------------|--------------|
| 4644155031 00 | 400 | 4644.155.031 | POWER TAKE-OFF | 1 | | |
| 4644155420 00 | 410 | 4644.155.420 | POWER TAKE-OFF | 1 | | |
| 4644109040 01 | 170 | 4644.109.040 | PARKING BRAKE | 1 | | |
| 4644109477 00 | 70 | 4644.109.477 | PARKING BRAKE | 1 | | |
| 4644106325 00 | 110 | 4644.106.325 | SHIFT SYSTEM | 1 | | |
| 4644159348 00 | 120 | 4644.159.348 | SHIFT SYSTEM | 1 | | |
| 4644138008 00 | 330 | 4644.138.015 | FILTER | 1 | | |
| 4644120213 00 | 190 | 4644.120.213 | PRESSURE REGULATOR | 1 | | |
| 4644125202 00 | 250 | 4644.125.202 | INDUCTIVE SENSOR | 1 | | |
| 4644125486 00 | 260 | 4644.125.486 | INDUCTIVE SENSOR | 1 | | |
| 4644137022 00 | 310 | 4644.137.022 | EMERGENCY STEERING PUMP | 1 | | |
| 4644131020 00 | 290 | 4644.131.020 | FILLER NOZZLE | 1 | | |
| 4644131419 00 | 300 | 4644.131.419 | FILLER NOZZLE | 1 | | |
| 4644121150 30 | 210 | 4644.121.150 | OIL PIPE | 1 | | |
| 4644183128 00 | 490 | 4644.183.128 | LOOSE PARTS | 1 | | |

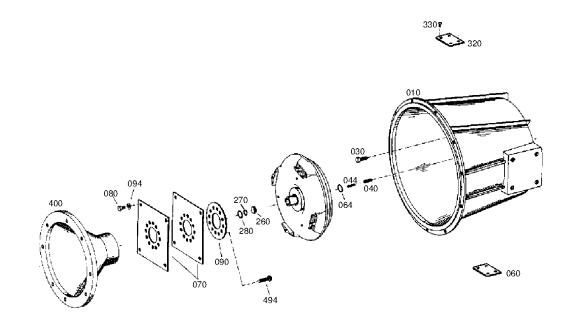
Page 1 from 1

Material number: 4644.024.195

Plant: 464413070250

Material-assembly-group-no: 4644.130.702





Parts list

Page 1 from 1

Material number: 4644.024.195

Plant: 464413070250

Material-assembly-group-no: 4644.130.702



| | Pos. | Material number | Customer material | Name | Quantity | ME | Amend. no. | Techn. Info. | Rep kit | Alternative material |
|---|------|--------------------|-------------------|--------------------|----------|----|------------|--------------|---------|-------------------------|
| | 10 | 4644.330.385 | | CONNECTING HOUSING | 1 | | | | | |
| ä | 30 | 0636.010.460 | | HEXAGON SCREW | 14 | | | M10X50 | | |
| ä | 40 | 0631.329.100 | | SPRING PIN | 2 | | | 10X40 | | |
| ä | 44 | 0631.329.072 | | SPRING PIN | 2 | | | 6X40 | | |
| ä | 60 | 0501.340.197 | | COVER | 1 | | | | | |
| ä | 64 | 0634.306.287 | | O-RING | 1 | | | 70X3 | | |
| ä | 70 | 4644.330.216 | | DIAPHRAGM | 2 | | | | | |
| ä | 80 | 0636.015.280 | | HEXAGON SCREW | 4 | | | M10X18 | | |
| ä | 90 | 4644.330.228 | | WASHER | 1 | | | | | |
| ä | 94 | 0630.001.014 | | WASHER | 4 | | | | | |
| | 260 | 4166.330.123 | | WASHER | 1 | | | | | |
| ä | 270 | 0634.313.260 | | O-RING | 1 | | | 25X3 | | |
| ä | 280 | 0630.502.015 | | RETAINING RING | 1 | | | 30X1,2 | | |
| ä | 320 | 4644.330.242 | | COVER | 1 | | | | | |
| | 330 | 0636.015.169 | | HEXAGON SCREW | 4 | | | M10X12 | | |
| | 400 | 4644.330.222 | | INTERMEDIATE RING | 1 | | | | | |
| ä | 494 | 0636.900.127 | | CAP SCREW | 12 | | | M12X30 | | |

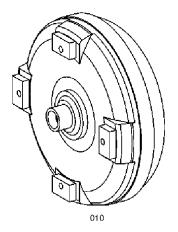
Page 1 from 1

Material number: 4644.024.195

Plant: 416603019600

Material-assembly-group-no: 4166.030.196





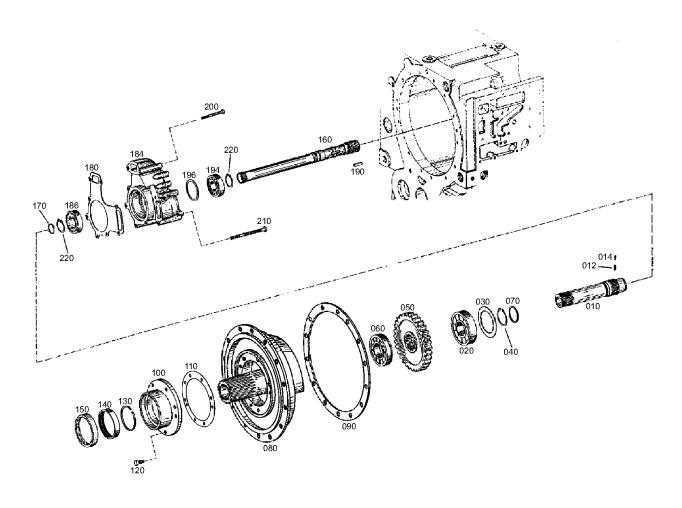
Page 1 from 1

Material number: 4644.024.195

Plant: 464410213700

Material-assembly-group-no: 4644.102.137





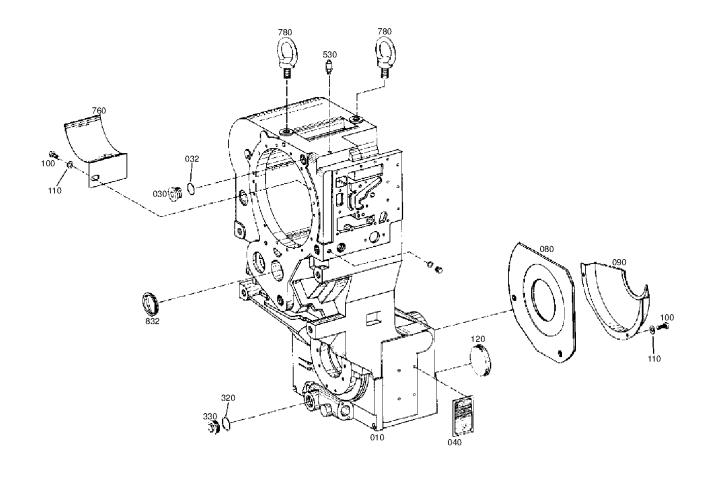
Page 1 from 1

Material number: 4644.024.195

Plant: 464410124900

Material-assembly-group-no: 4644.101.249





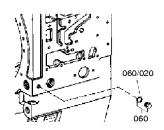
Page 1 from 1

Material number: 4644.024.195

Plant: 464410149100

Material-assembly-group-no: 4644.101.491





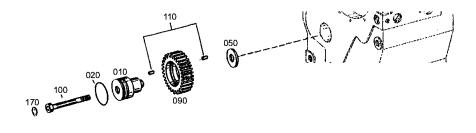
Page 1 from 1

Material number: 4644.024.195

Plant: 464410823200

Material-assembly-group-no: 4644.108.232





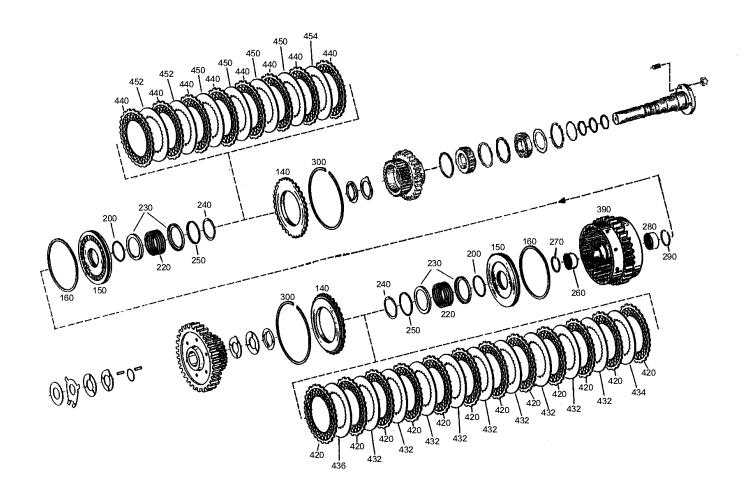
Page 1 from 1

Material number: 4644.024.195

Plant: 464415110350

Material-assembly-group-no: 4644.151.103





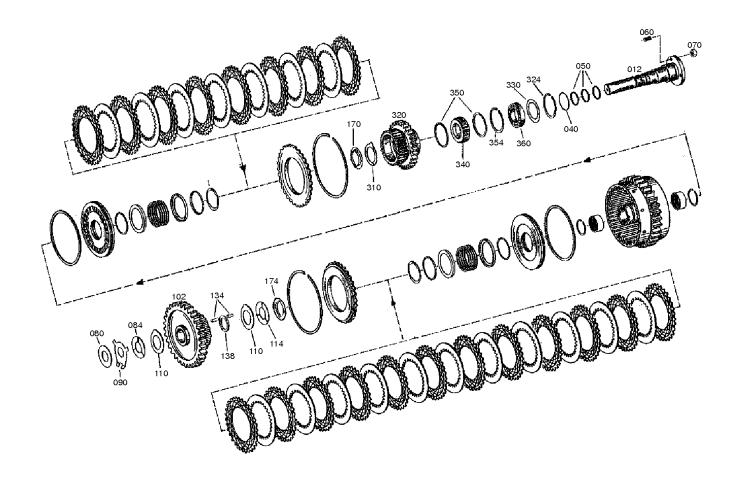
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Material number: 4644.024.195

Plant: 464415154700

Material-assembly-group-no: 4644.151.547





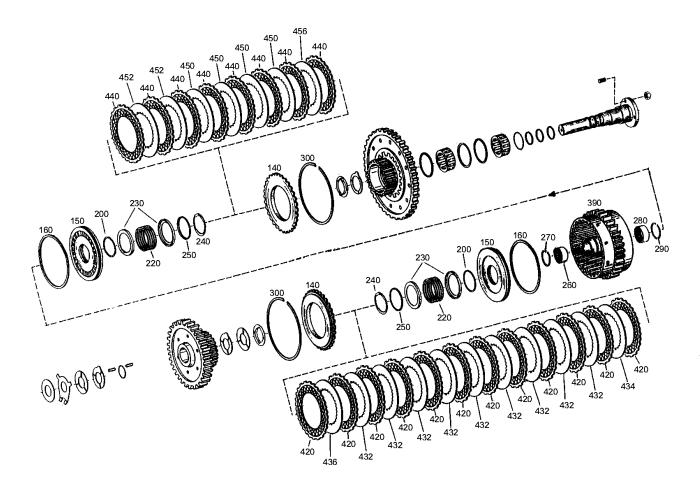
Page 1 from 1

Material number: 4644.024.195

Plant: 464415213510

Material-assembly-group-no: 4644.152.135





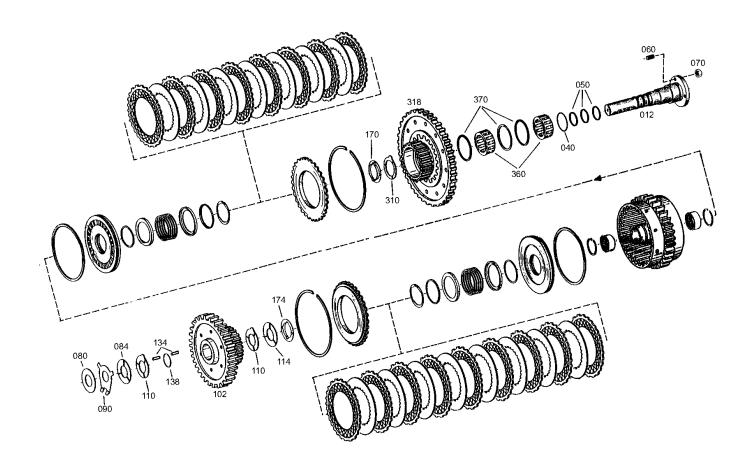
Page 1 from 1

Material number: 4644.024.195

Plant: 464415255400

Material-assembly-group-no: 4644.152.554





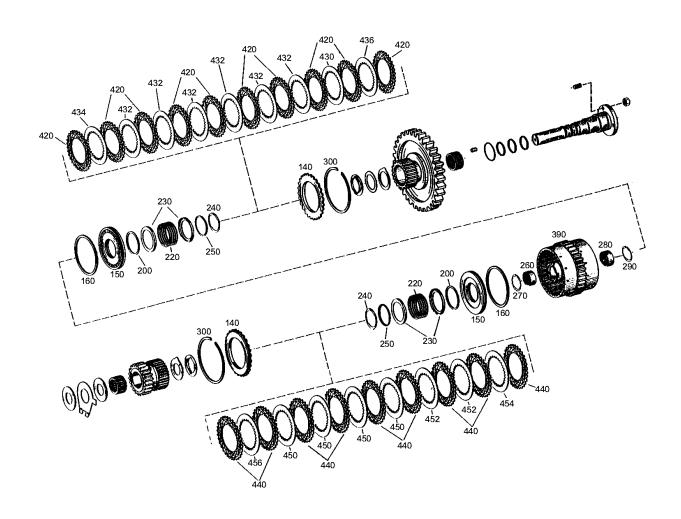
Page 1 from 1

Material number: 4644.024.195

Plant: 464415312150

Material-assembly-group-no: 4644.153.121





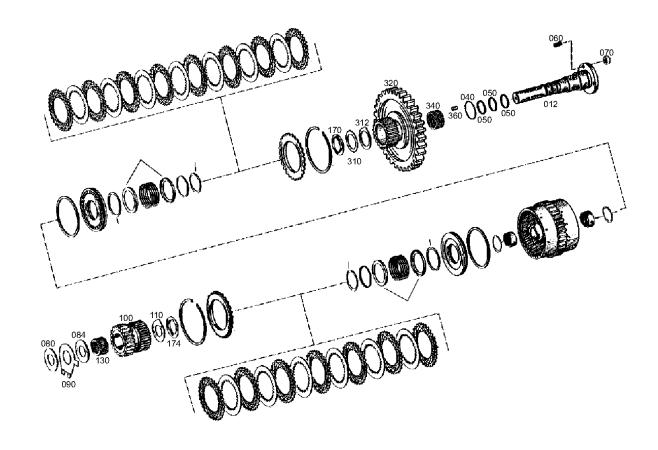
Page 1 from 1

Material number: 4644.024.195

Plant: 464415351100

Material-assembly-group-no: 4644.153.511





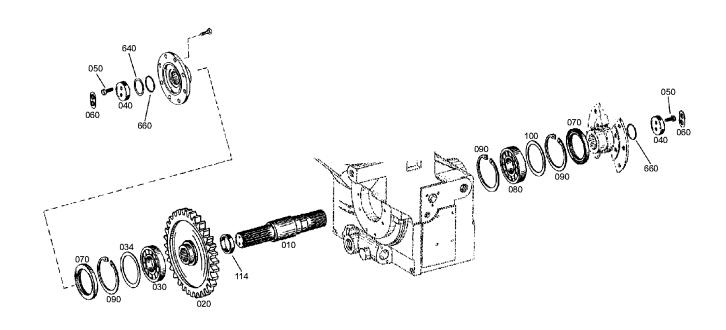
Page 1 from 1

Material number: 4644.024.195

Plant: 464410310700

Material-assembly-group-no: 4644.103.126





Page 1 from 1

Material number: 4644.024.195

Plant: 464410348100

Material-assembly-group-no: 4644.103.481





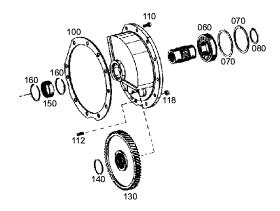
Page 1 from 1

Material number: 4644.024.195

Plant: 464415408000

Material-assembly-group-no: 4644.154.080





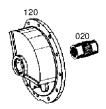
Page 1 from 1

Material number: 4644.024.195

Plant: 464415447600

Material-assembly-group-no: 4644.154.476





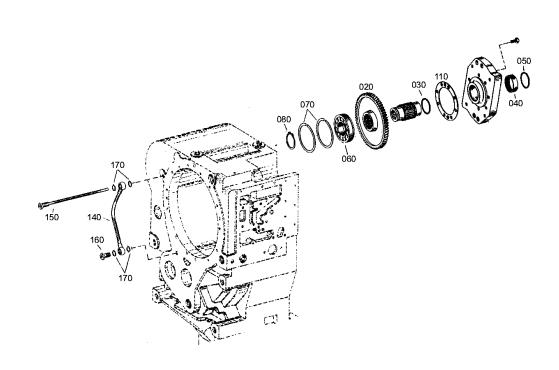
Page 1 from 1

Material number: 4644.024.195

Plant: 464415503100

Material-assembly-group-no: 4644.155.031





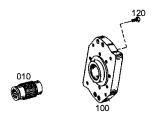
Page 1 from 1

Material number: 4644.024.195

Plant: 464415542000

Material-assembly-group-no: 4644.155.420





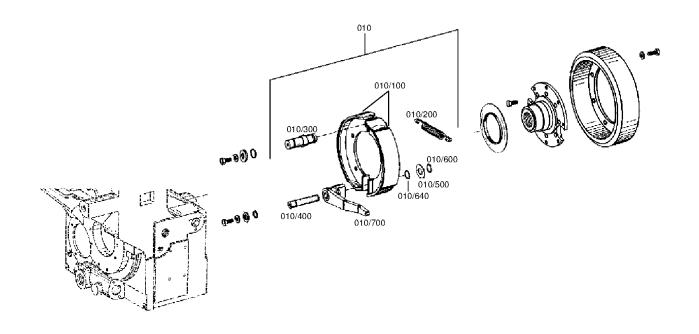
Page 1 from 2

Material number: 4644.024.195

Plant: 464410904001

Material-assembly-group-no: 4644.109.040





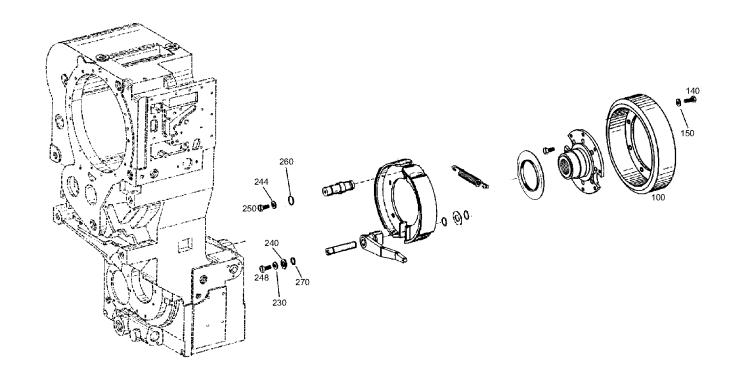
Page 2 from 2

Material number: 4644.024.195

Plant: 464410904002

Material-assembly-group-no: 4644.109.040





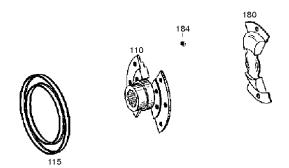
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Material number: 4644.024.195

Plant: 464410947700

Material-assembly-group-no: 4644.109.477





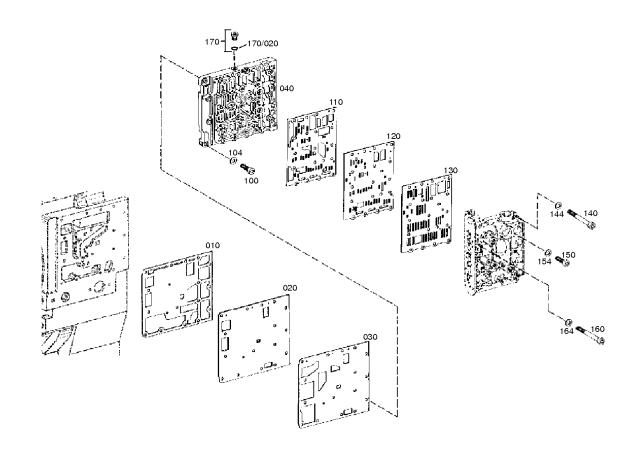
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Material number: 4644.024.195

Plant: 464410632500

Material-assembly-group-no: 4644.106.325





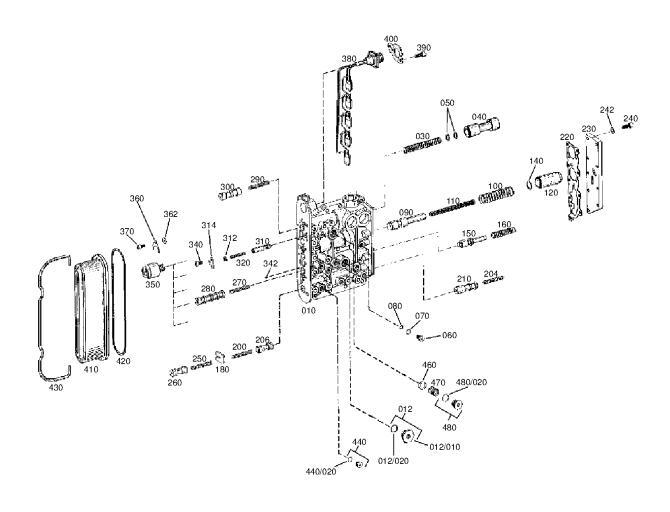
Page 1 from 1

Material number: 4644.024.195

Plant: 464415934800

Material-assembly-group-no: 4644.159.348





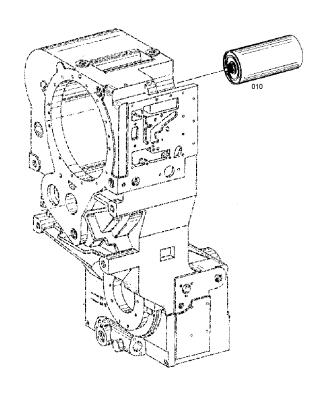
Page 1 from 1

Material number: 4644.024.195

Plant: 464413800800

Material-assembly-group-no: 4644.138.015





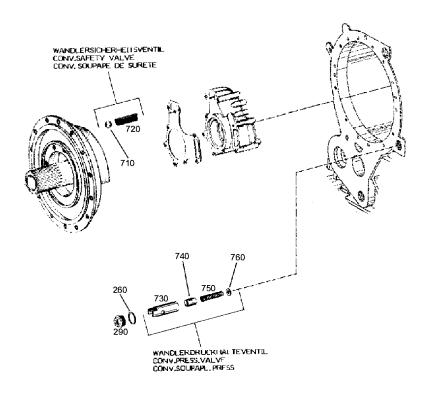
Page 1 from 1

Material number: 4644.024.195

Plant: 464412021300

Material-assembly-group-no: 4644.120.213





Page 1 from 1

Material number: 4644.024.195

Plant: 464412520200

Material-assembly-group-no: 4644.125.202





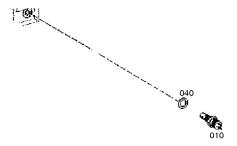
Page 1 from 1

Material number: 4644.024.195

Plant: 464412548600

Material-assembly-group-no: 4644.125.486





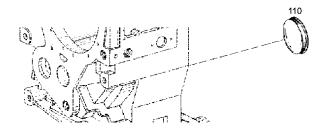
Page 1 from 1

Material number: 4644.024.195

Plant: 464413702200

Material-assembly-group-no: 4644.137.022





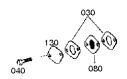
Page 1 from 1

Material number: 4644.024.195

Plant: 464413102000

Material-assembly-group-no: 4644.131.020





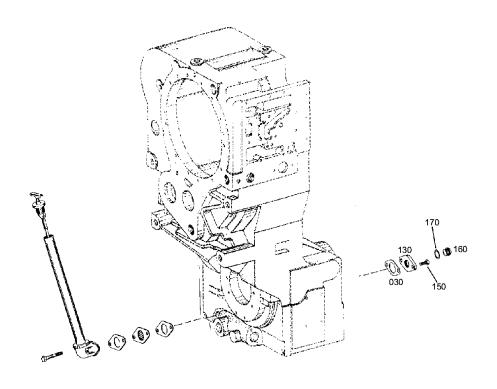
Page 1 from 1

Material number: 4644.024.195

Plant: 464413141900

Material-assembly-group-no: 4644.131.419





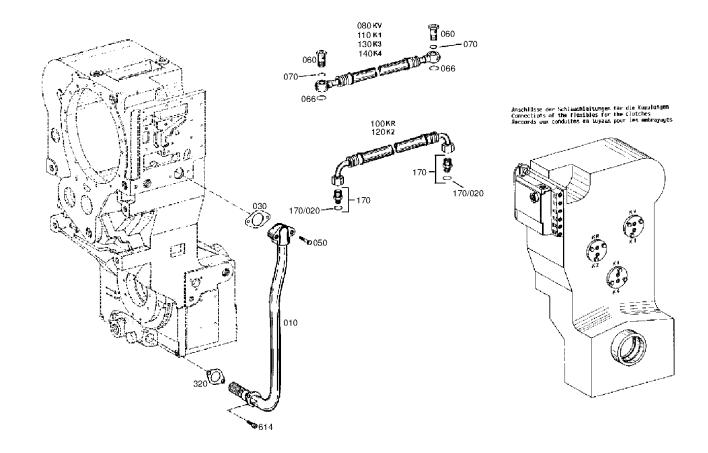
Page 1 from 1

Material number: 4644.024.195

Plant: 464412115030

Material-assembly-group-no: 4644.121.150





Page 1 from 1

Material number: 4644.024.195

Plant: 464418312800

Material-assembly-group-no: 4644.183.128



